

SPIRIT WORKS DISTILLERY

DISTILLED FROM GRAIN IN SONOMA COUNTY.

Each batch is *milled, mashed, fermented, and distilled* —
ENTIRELY ON SITE here at our
distillery in Sebastopol, California.



OUR COLLECTION

Batch by Batch, *Grain to Glass*



SPIRIT WORKS DISTILLERY VODKA

86 PROOF (43% ABV)

Each batch of our Vodka is handcrafted from 100% Californian organic red winter wheat. Our grain to glass process maintains the uniquely delicious character of the wheat, creating a super smooth, slightly sweet sipping Vodka. Great with ginger beer!

NOSE Heavy cream / **PALATE** Sweet caramel, butterscotch, warm earthy notes and round mouth feel / **FINISH** Extremely smooth with hints of vanilla



SPIRIT WORKS DISTILLERY GIN

86 PROOF (43% ABV)

Each batch of our Gin starts with the same organic red winter wheat as our Vodka. This base is classically distilled with juniper berries and both traditional and freshly Californian botanicals. Unique to our Gin you will find fresh zested lemon and orange along with tea-like hibiscus.

NOSE Bright citrus and delicate juniper / **PALATE** Balanced spice, floral, and citrus notes / **FINISH** Slight acidity and notes of herbal tea



SPIRIT WORKS DISTILLERY SLOE GIN

54 PROOF (27% ABV)

Our traditional sloe gin has been handed down through the Marshall family for generations. Each batch starts with our Gin as the base to which we add whole organic sloe berries from Europe. This award winning vibrantly hued liqueur is delicious sipped on its' own or as a replacement for sweet vermouth in any cocktail.

NOSE Pomegranate and cranberry / **PALATE** Ripe sweetness, fresh acidity, and sour cherry / **FINISH** Dry and tannic with slight almond notes



SPIRIT WORKS DISTILLERY BARREL GIN

90 PROOF (45% ABV)

Our Barrel Gin, from the same botanical distillation as our Gin, is aged for several months in new American White Oak barrels. The result is a complex balance between the botanicals and the oak. This tasting room favorite can be enjoyed in both gin and whiskey cocktails.

NOSE Vanilla, oak and toasted coconut / **PALATE** Candied lemon and orange with baking spices / **FINISH** Sweet juniper and cardamom

Batch by Batch, *Grain to Glass*

SPIRIT WORKS DISTILLERY STRAIGHT WHEAT WHISKEY

90 PROOF (45% ABV)

Our Straight Wheat Whiskey is mashed from 100% organic red winter wheat grown in the Sacramento valley. Always aged in full size American charred oak barrels — this incredible whiskey is welcoming with familiarity from the wheat yet surprisingly complex. Aged a minimum of 4 years.

NOSE Butterscotch and tobacco / **PALATE** Graham cracker, caramelized sugar, sweet tea, and toasted walnut / **FINISH** Cocoa nib, vanilla, stone fruit

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SPIRIT WORKS DISTILLERY STRAIGHT RYE WHISKEY

90 PROOF (45% ABV)

Our Straight Rye Whiskey is a true small batch, high-rye whiskey. Always aged in full size American oak barrels with a 70% Rye 30% malted barley mash bill, this whiskey is spicy and bold as you would expect and yet incredibly rounded. Aged a minimum of 4 years.

NOSE Bright aroma of baked apple, coffee, cedar, and leather / **PALATE** Clove, nutmeg, honeycomb, toasted coconut, and vanilla / **FINISH** Warm rounded spice

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SPIRIT WORKS DISTILLERY FOUR GRAIN STRAIGHT BOURBON WHISKEY

90 PROOF (45% ABV)

Our Four Grain Straight Bourbon Whiskey is the proprietary master blend of our two Bourbon recipes. Featuring 60% corn with wheat, rye, and barley in the mash bills, our grains are all organic and the corn and wheat are California grown. This Bourbon is always aged in full-size American oak barrels and aged a minimum of 4 years. Smooth and welcoming in any cocktail our Bourbon is also especially delicious sipped neat.

NOSE Honeysuckle, toasted sugar, and stone fruit / **PALATE** Chicory, brown butter, and treacle / **FINISH** Roasted savory cooking spices

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SPIRIT WORKS DISTILLERY BARREL RESERVE SLOE GIN

60 PROOF (30% ABV)

A first and only of its kind - our full-bodied liqueur, rested in oak barrels, provides notes of dark cherry, clove, cardamom, and orange peel. This incredible aged sloe gin is most often enjoyed as a digestif on its own, but is known to show up in specialty cocktails around the Bay Area.

NOSE Prune and dried grapes / **PALATE** Vanilla, dried cherry, and ruby port
FINISH Dry with a rich and luxurious mouth feel

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DISTILLERY BACKGROUND



THE BARLOW

Located in the Barlow

Spirit Works Distillery, awarded *Distillery Of The Year* from the American Distilling Institute in 2020, was founded in 2012 in the heart of Sonoma County in Sebastopol, California, by husband and wife team Ashby and Timo Marshall. The distillery is a highly respected and award-winning grain-to-glass spirits producer which house-ferments, distills, and bottles their handmade craft spirits onsite. Lead by one of the few female distilling teams in the U.S., Spirit Works Distillery is continually voted as Best Craft Distillery and Tasting Room in Sonoma County. Utilizing their industry-recognized skills, Spirit Works Distillery has also produced some other very successful spirit brands in the market.

Together, Timo and Ashby spent over 10 years working together for environmental non-profits, and it is with this passion for the environment and working with their hands that you will find them at the distillery working side by side, creating sustainable processes, including mashing all organic grains, working the still, offering distillery tours, cleaning tanks, running the business, and creating the best California distillery tasting room possible. They couldn't do any of this without their incredible small staff of dedicated, passionate, mostly female producers of Vodka, Gin, Sloe Gin, Barrel Gin, Straight Wheat Whiskey, and Straight Rye Whiskey, and the new Four Grain Bourbon Whiskey. Batch by Batch, *Grain to Glass*.

SPIRITWORKSDISTILLERY.COM

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VISIT US! Please check our website or call us for
tasting room hours and to schedule a tour!