



SQUARE TUBE
1/2" SQ 16 GA
5/8" SQ 16GA
3/4" SQ 16GA
3/4" SQ 14 GA - 20'
3/4" SQ 14GA SS
3/4" SQ 1/8W
3/4" 1/16W ALUM
3/4" SQ 1/8W ALUM
3/8" SQ 11GA
1" SQ 16 GA - 20'
1" SQ 14 GA
1" SQ 11 GA
1" SQ .063 ALUM
1" SQ 11 GA ALUM
1" SQ 11 GA SS
1-1/4" SQ 16GA
1-1/4 SQ 14 GA
1-1/4" SQ 11 GA**
1-1/4 SQ 1/8W ALUM
1-1/4" SS SQ 1/8W
1-1/4 SQ 3/16
1-1/2" GALV
1-1/2" SQ 14 GA
1-1/2" SQ 11 GA
1-1/2" 1/8W ALUM
1-1/2" SQ 16GA SS
1-1/2" SQ 1/8W SS
1 1/2 Sq 3/16W SS
1-1/2" SQ 3/16
1-1/2" SQ 1/4
1-3/4" SQ 14GA
1-3/4" SQ 11 GA
2" SQ 16 GA
2" SQ 16 GA SS
2" SQ 14 GA
2" SQ 14 GA SS
2" SQ 12 GA
2" SQ 11GA
2" SQ 1/8W ALUM
2" SQ 11GA SS
2" SQ 3/16
2" SQ 3/16 ALUM
2" SQ 1/4
2" SQ 1/4 ALUM
2-1/2" SQ 14GA
2-1/2" SQ 1/8
2-1/2" SQ 3/16
2-1/2" SQ 1/4
3" SQ 14GA
3" SQ 1/8
3" SQ 1/8 ALUM
3" SQ 3/16
3" SQ 1/4
3" SQ 1/4 ALUM
3" SQ 5/16
3" SQ 3/8"
3-1/2" SQ 1/8
3-1/2" SQ 3/16
3-1/2" SQ 1/4
3-1/2" SQ 5/16
4" SQ 1/8
4" SQ 1/8W ALUM
4" SQ 3/16
4" SQ 1/4
4" SQ 1/4W ALUM
4" SQ 5/16
4" SQ 3/8
4" SQ 1/2
4-1/2" SQ 3/16
5" SQ 1/8
5 SQ 3/16W
5" SQ 1/4
5" SQ 5/16
5" SQ 3/8
6" SQ 3/16
6" SQ 1/4
6" SQ 5/16
6" SQ 3/8
6" SQ 1/2
7" SQ 1/4
8" SQ 3/16
8" SQ 1/4
8" SQ 5/16
8" SQ 3/8
10" SQ 1/4
12" SQ 3/8
12" SQ 3/8

RECTANGULAR TUBE
1 X 1/2 16GA
1-1/2 X 3/4 X 16GA
1-1/12 X 3/4 X 14 GA
1-1/2 X 1 X 16GA
1-1/2 X 1 X 14 GA
1-1/12 X 1 X 11 GA
1-1/2" X 1" X 1/8" ALUM
1-1/2 X 2-1/2 X 1/8 ALUM
1 X 2 X 1/8 ALUM
2 X 1 X 16GA
2 X 1 X 14 GA
2 X 1 X 11 GA
2 X 1 X 11GA SS
2" X 1-1/4" X 14GA
2 X 1-1/2 X 14GA
2 X 1-1/2 X 11GA
2 X 1-1/2 X 1/8 ALUM
2-1/2" X 1" X 14GA
2 X 4 X 1/8 ALUM
2 X 4 X 1/4 ALUM
2-1/2 X 1-1/2 X 3/16
2-1/2 X 1-1/2 X 1/8
3 X 1 X 14 GA
3 X 1 X 11 GA
3 X 1-1/2 X 14 GA
3 X 1-1/2 X 11 GA
3" X 1-1/2" X 1/8" ALUM
3 X 1-1/2 X 3/16
3 X 1-3/4 X 1/8 ALUM
3 X 2 X 14 GA
3 X 2 X 11 GA
3 X 2 X 1/8 ALUM
3 X 2 X 3/16
3 X 2 X 1/4
3 X 2 X 1/4 ALUM
3 X 2 X 5/16
3-1/2 X 2-1/2 X 3/16
3-1/2 X 2-1/2 X 1/4
4 X 2 X 14GA
4 X 2 X 1/8 ALUM
4 X 2 X 11GA SS
4 X 2 X 1/8
4 X 2 X 3/16
4 X 2 X 1/4
4 X 2 X 5/16
4 X 3 X 1/8
4 X 3 X 3/8
5 X 2 X 1/8
5 X 2 X 3/16
5 X 2 X 1/4
5 X 2 X 5/16
5 X 3 X 1/8
5 X 3 X 3/16
5 X 3 X 1/4
5 X 3 X 3/8
6 X 2 X 1/8 ALUM
6 X 2 X 1/8
6 X 2 X 3/16
6 X 2 X 1/4
6 X 2X 3/8
6 X 3 X 3/16
6 X 3 X 1/4
6 X 3 X 1/4
6 X 3 X 3/8
6 X 4 X 3/16
3 X 6 X 3/16 ALUM
6 X 4 X 1/4
6 X 4 X 3/8
6 X 4 X 1/2
7 X 5 X 3/8
8 X 2 X 1/4
8 X 3 X 3/16
8 X 3 X 1/4
8 x 4 x 3/16
8 X 4 X 1/4
8 X 4 X 3/8
8 X 6 X 3/16
8 X 6 X 1/4
8 X 6 X 3/8
10 X 2 X 3/16
10 X 4 X 1/4
10 X 6 X 1/2
12 X 2 X 3/16

BLACK PIPE / ELECTRIC-WELD
1/4" SCH 40
3/8" SCH 40
1/2" OD 18 GA WALL .049
1/2" OD 16GA EW
1/2" SCH 40
1/2" SCH 40 ALUM
5/8 OD .063
5/8" EW .083
3/4" OD EW 16GA
3/4 OD 14 GA EW
3/4 OD 13 GA EW .095WALL
3/4" OD 11 GA EW
3/4" SCH 40
3/4" SCH 40 GALV
3/4" SCH 80
7/8" OD 16GA EW
7/8" OD 14 GA EW
7/8" .095
7/8 OD 11GA EW
1" OD .063 WALL SS
1" OD .065 WALL
1" OD .095 EW
1" OD 14 GA EW
1" OD 13 GA WALL
1" OD 11 GA WALL EW
1" DOM 1/8W
3/4" SCH 40 ALUM
1" SCH 40
1" SCH 40 ALUM
1-1/8" OD 11 GA EW
1-1/8" .063
1-1/4" 16 GA EW
1-1/4 .083
1-1/4 13 GA EW
1-1/4" OD 11 GA EW
1-1/4" OD 16 GA SS
1-1/4" GALV
1-1/2 OD 10GA .134
1-1/4" SCH 40
1-1/4" SCH 40 ALUM
1-1/4" SCH 80
1-1/4" SCH 160 1/4 W
1-1/4" LW RAIL PIPE .109W
1-1/2" OD 13 GA
1-1/2" LW RAIL PIPE
1-1/2" OD 11 GA EW
1-1/2 OD SS POLISHED 180 16GA
1-1/2" .065 W EW Tube
1-1/2" SCH 40
1-1/2" SCH 40 GALV
1-1/2" SCH 40 ALUM
1-1/2" SCH 80 PIPE
1-5/8" OD 11GA EW
1-5/8" .134 EW
1-5/8" 16 GA SS
1-5/8 13GA 095 HRPO
1-3/4" OD .065 W EW
1-3/4" OD .095 W
1-3/4 OD 11 GA
1.9 OD .065 SS
2" OD EW 14GA 083
2" OD .073 EW
2" OD .095
2" OD .625 W
2" OD 11 GA EW
2" SCH 40
2" SCH 40 GALV
2" SCH 40 ALUM
2" SCH 80
2-1/2" OD 11 GA
2-1/2" SCH 40
2-1/2" SCH 80
3" OD EW .120
3" SCH 40
3" SCH 40 GALV
3" SCH 80
3-1/2" SCH 40
3-1/2" SCH 40 GALV
3-1/2" SCH 80
4" OD EW .120
4" SCH 40
4" SCH 40 GALV
4" SCH 80
4" XX HEAVY
5" SCH 40
5" SCH 80
5" SCH 80 SEAMLESS
6" OD EW .120 WALL
6" SCH 10
6" SCH .188 W
6" SCH 40
6" SCH 40 GALV
6" SCH 80
6" SCH 80 SEAMLESS
8" SCH .188 W
8" SCH 40
8" SCH 80
8" SCH 80 SEAMLESS
8" SCH 10 .188W
10" SCH 40
12" SCH 40

DOM
1/2" DOM .058W
1/2" OD .120W
5/8" DOM 11GA
7/8" .156 W DOM
7/8" DOM 1/8W
7/8 DOM 1/4W
3/4" OD .083W DOM
3/4" DOM 11 GA
3/4" DOM .109W 12GA
7/8" DOM 5/32W
1" DOM 13GA .095
1" DOM 11GA
1" DOM 1/8W
1" DOM 3/16"W
1" DOM 7GA
1" OD 1/4 W DOM
1-1/16" DOM
1-1/8" 13 GA DOM
1-1/8" DOM 1/8W
1-1/4 DOM .095
1-1/4 DOM 1/8 W
1-1/4 DOM 3/16
1-1/4 DOM 1/4W
1-1/4 OD 11 GA DOM
1-1/2" .095 DOM
1-1/2" 7/32W
1-1/2 OD DOM 1/4 W
1-1/2" OD 11GA DOM
1-3/4" DOM .095
1-3/4 DOM .120W
1-3/4" DOM .134W
1-3/4 DOM 3/16W
1-3/4 DOM 1/4W
1-3/4" 9/32W
1-3/8 OD 3/8W DOM
1-3/8 DOM 11GA
1-3/8" DOM 10GA
1-3/8 DOM 3/16
1-5/8 DOM 11GA W
1-5/8" DOM .134W
1-5/8 DOM 3/16 W
1-5/8" OD DOM 1/4W
1-5/8 OD DOM 9/32
1-7/8" OD 11 GA DOM
1-7/8" DOM 9/32W
1-7/8" OD DOM 1/4W
1-5/16 DOM 095
2" DOM 1/16
2" DOM .120
2" DOM 3/16" W
2" DOM 7/32W
2" OD 1/4 W DOM
2" OD 1/2"W 1" ID
2' DOM 9/32W
2" DOM 5/16" W
2" OD 11/32 W
2" OD 1/2W 11D
2-1/8 DOM 1/8W
2-1/8" DOM 9/32W
2-1/8" DOM 5/16W
2-1/4" OD DOM 9/32W
2-1/4 OD 11/32W
2-1/4" OD 3/8 W DOM
2-1/2 OD 11GA DOM
2-1/2" DOM 7/32 W
2-1/2" DOM 1/4W
2-3/4" OD 1/4W
2-3/8" DOM 1/4W
2-7/8 OD 9/32 W DOM
3 OD .120 DOM
3" DOM 1/2W

WIRE	DETAILS
ER70S6	
Diameters .023,.030, .035, and .045	
2, 12, or 33 # spools	
E71T-11	
Diameters .023,030, .035, and .045	
Welding Rod	
5# ROD - 6011/6013/7014/7018	
10# ROD - 6011/6013/7014/7018	
50# ROD - 6011/6013/7014/7018	
Filler Rod - 3'	
70S-2	Mild Steel
308L	SS
4043	Aluminum
5356	Aluminum (little higher strength)
Brazing Rod - Flux Coated	LFBFC
RG45	Torch Welding
RG60	Torch Welding
Magnesium Rod	Tig Welding Magneisum
Silicon Bronze	Brass/Bronze/Steel Tig Welding
Tungsten	Tig Welding
Stick	
55	
99	
308L	
E11018	
2000	
2400	
4000	
5000	
Hobart - Hard Surfacing Rod	
6000	
6022 - Deck Rod	
Spool	
308L	2# spool
4043	1# spool
5356	33# spool
7100 - Dual Shield	33# spool structural welding
Fab Tuff 960	30# spool Hardsurfacing

