

Plastazote® LD24 FR

Flame-Retarded Low Density Polyethylene Foam

Product Information

Typical Values

Plastazote® is a closed cell, cross-linked polyethylene block foam manufactured using Zotefoams unique production process.

The values provided in this product information represent data gathered from random samples of our production of **Plastazote® LD24 FR** foam and represent typical data. These are given to the best of our knowledge and should be considered as guidance for selecting a suitable grade for a given application.

Property	Test Standard	Units	Typical value
Apparent Density			(nominal)
Skin/Skin	BS EN ISO 7214:2012	kg/m ³	24
Cell Size (Cell Diameter)	Internal	mm	0.3
Compression Stress-Strain	BS EN ISO 7214:2012	kPa	
25% compression	25 mm cell-cell		52
50% compression			116
Tensile Strength	BS EN ISO 7214:2012	kPa	253
Tensile Elongation		%	101
Flammability	CS 25.853 App. F 1a 1ii		12 second test
Aviation **	FAR 25.853 App. F 1a 1ii		Pass at 3mm & 12mm
Flammability			HF1
UL94***	UL94 Ed.6		Min thickness 3mm
Compression Set	BS EN ISO 7214:2012	% set	
25% comp., 22hr, 23°C	25 mm cell-cell		
½ hr recovery			13
24 hr recovery			6
Tear Strength	BS EN ISO 8067:2008	N/m	1080
	Method B		
Shore Hardness	BS EN ISO 868:2003		
OO Scale			52
Recommended maximum operating temperature*	Internal	°C	90
Water absorption	ISO 2896:2001 Ed3.	%	<1
Thermal conductivity	ISO 8301:1991	W/mK	0.034
Mean temperature 10°C			

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Quality
FM 01870
ISO 9001:2008



Safety
OHS 52538
OHSAS 18001:2007



Environment
EMS 36270
ISO 14001:2004

* RECOMMENDED MAXIMUM OPERATING TEMPERATURE

The maximum operating temperature shown is defined as the temperature which will typically cause a linear shrinkage of 5% after a 24hr exposure period, using sample dimensions of 100mm x 100mm x 25mm. This figure is provided for general guidance only. The actual level of shrinkage the foam will undergo at any particular temperature is dependant on a number of system variables such as, sample dimensions, cell size, loading conditions and exposure period.

** To receive batch certification for this test please order the product with T51 code.

*** To receive batch certification for this test please order the product with T114 code.