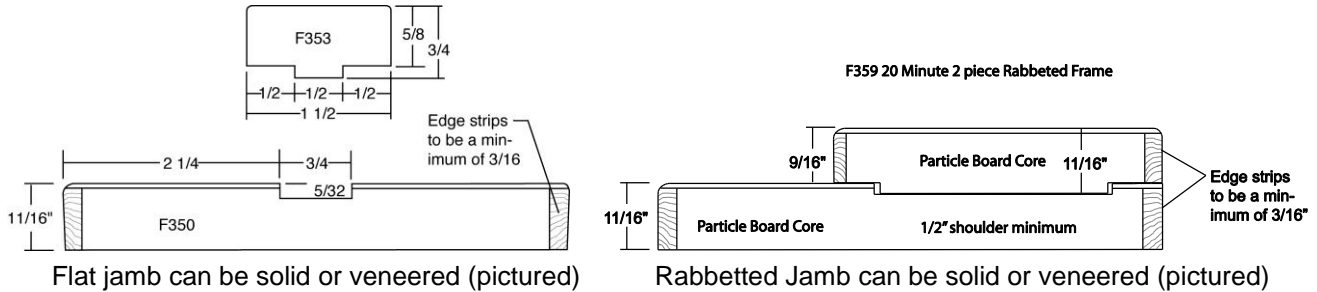


Ferche Millwork
Installation Instructions
20 Minute WHI Rated Flat Jamb w/T-stop or Rabbetted Jamb



Maximum Opening Dimensions

- Door - 8'0" wide x 8'0" high
- Borrowed Lite - 4'0" wide x 8'0" high

Rough Opening Requirements

- Maximum distance from the back of jamb to the structural member behind is:
 - 1/4" if insulation fills the void area, or,
 - 1/8" if no insulation is used.

Fastener Requirements

- Jamb - 10d nails in pairs @ 24" o.c.
- Stop - 1 1/4" brads. Field nail w/6d nails @ 12" o.c. beginning 2" from end.
- Casing - 4d into jamb, 6d into stud, 12" o.c.

Casing is required

Minimum Dimension - 1/4" x 1 1/2".

Gasket Requirements

A smoke gasket (category "H") must be attached to the frame. This gasket will allow the frame to be certified as an "S" label frame. Gasket by others.

An edge sealing gasket (category "G") must be attached to the frame if it is to be certified as "Positive Pressure". Gasket by others.

