



# IRON MAN

## 7" Seamless Rollformer

Also available in 6"-7" combo



IronMan Next Generation Smart Machine  
available on all IronMan models

Use the touch screen to automatically control product length, add for miters, if applicable, and keep a total of daily material ran and total footage. Password protected.

### Polyurethane Drive Train

- Eliminates the need to load coil prior to transportation (less material waste)
- Rollform 24 gauge steel
- Eliminates slippage from cold weather and condensation

### .002 Hard Chrome Plated Steel Forming Rollers

- Rollforms all recommended materials with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

### Electrical and Control System

- Push button entry and exit end controls with safety wiring and "jog" feature
- 1 ½ HP, 110 volt, single phase motor, 18 ampere

### Structural Steel Frame

- Welded tubular frame

### Modular Turnstile Upright System & Transfer Bars

- Transfer bars (ease of coil loading)

**ROCK SOLID GUARANTEE: 3-YEARS Parts & Labor/Mechanical ▪ 1-YEAR Parts & Labor/Electrical**

SEAMLESS RAINWATER SOLUTIONS<sup>®</sup>

AUTHORISED DISTRIBUTOR

**LONGSPAN**<sup>®</sup>  
GUTTERS

T +27 (0)21 521 0000 E info@longspangutters.com  
4 Silver Oak Street, Atlas Gardens, Cape Town 7550  
P.O. Box 399, Table View 7439

longspangutters.com



# IRON MAN

## 7" Seamless Rollformer



### SPECIFICATIONS

<p><b>Power</b> 1 ½ HP, 110 volt, single phase, 18 ampere, totally enclosed fan cooled (T.E.F.C.) motor</p>	<p><b>Dimensions</b> Length – 168" (378.46 cm) Height – 50" (127.0 cm) Width – 24" (61.0 cm)</p>													
<p><b>Weight</b> Approximately 1,490 lbs. (675.85 kg)</p>	<p><b>Drive</b> Powered polyurethane drive rollers via chains and sprockets</p>													
<p><b>Shear</b> Front pull guillotine</p>	<p><b>Speed</b> Approximately 35 feet per minute</p>													
<p><b>Controls</b> Push button entry and exit end controls with "jog" feature</p>	<p><b>Options</b></p> <ul style="list-style-type: none"> <li>▪ Smart Machine (automated length control)</li> <li>▪ Machine mount cradles</li> <li>▪ Additional runout support stands</li> <li>▪ CE Certified wiring</li> <li>▪ Additional turnstiles</li> <li>▪ Additional spools</li> <li>▪ Alcoa style hook</li> <li>▪ Roof flange 1"</li> <li>▪ Trailer riser pad</li> </ul>													
<p><b>Recommended Materials</b> Maximum width 18"</p> <table border="0"> <thead> <tr> <th>Material</th> <th>Maximum Gauge</th> </tr> </thead> <tbody> <tr> <td>Painted steel</td> <td>24</td> </tr> <tr> <td>Galvalume</td> <td>24</td> </tr> <tr> <td>Aluminized steel</td> <td>24</td> </tr> <tr> <td>Ternecoat steel</td> <td>24</td> </tr> <tr> <td>Aluminum</td> <td>.032</td> </tr> <tr> <td>Copper</td> <td>16 oz.–20 oz. ¾ hard</td> </tr> </tbody> </table>		Material	Maximum Gauge	Painted steel	24	Galvalume	24	Aluminized steel	24	Ternecoat steel	24	Aluminum	.032	Copper
Material	Maximum Gauge													
Painted steel	24													
Galvalume	24													
Aluminized steel	24													
Ternecoat steel	24													
Aluminum	.032													
Copper	16 oz.–20 oz. ¾ hard													

IronMan™ is manufactured by and is a registered trademark of KWM Gutterman, Inc., Rockdale, IL USA.

[www.kwmgutterman.com](http://www.kwmgutterman.com)

SEAMLESS RAINWATER SOLUTIONS®

AUTHORISED DISTRIBUTOR

**LONGSPAN®**  
GUTTERS

T +27 (0)21 521 0000 E [info@longspangutters.com](mailto:info@longspangutters.com)  
4 Silver Oak Street, Atlas Gardens, Cape Town 7550  
P.O. Box 399, Table View 7439

[longspangutters.com](http://longspangutters.com)