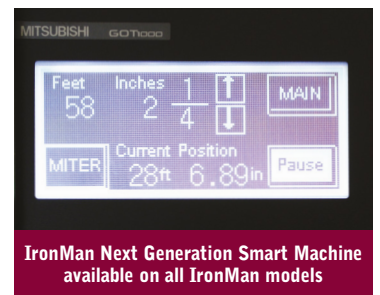




IRON MAN

6" Seamless Rollformer



IronMan Next Generation Smart Machine
available on all IronMan models

Use the touch screen to automatically control product length, add for miters, if applicable, and keep a total of daily material ran and total footage. Password protected.

Polyurethane Drive Train

- Eliminates the need to load coil prior to transportation (less material waste)
- Rollform 24 gauge steel
- Eliminates slippage from cold weather and condensation

.002 Hard Chrome Plated Steel Forming Rollers

- Rollforms all recommended materials with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

Electrical and Control System

- Push button entry and exit end controls with safety wiring and "jog" feature
- 3/4 HP, 110 volt, single phase motor, 13.6 ampere

Structural Steel Frame

- Welded tubular frame

Modular Turnstile Upright System & Transfer Bars

- Transfer bars (ease of coil loading)

ROCK SOLID GUARANTEE: 3-YEARS Parts & Labor/Mechanical ▪ 1-YEAR Parts & Labor/Electrical

SEAMLESS RAINWATER SOLUTIONS®

AUTHORISED DISTRIBUTOR

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GUTTERS

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longspangutters.com



6" Seamless Rollformer

SPECIFICATIONS

<p>Power 3/4 HP, 110 volt, single phase, 13.6 ampere, totally enclosed fan cooled (T.E.F.C.) motor</p>	<p>Dimensions Length – 122" (309.88 cm) Height – 48" (122.0 cm) Width – 24" (61.0 cm)</p>													
<p>Weight Approximately 1,300 lbs. (589.7 kg)</p>	<p>Drive Powered polyurethane drive rollers via chains and sprockets</p>													
<p>Shear Front pull guillotine</p>	<p>Speed Approximately 35 feet per minute</p>													
<p>Controls Push button entry and exit end controls with "jog" feature</p>	<p>Options</p> <ul style="list-style-type: none"> ▪ Smart Machine (automated length control) ▪ Machine mount cradles ▪ Additional runout support stands ▪ CE Certified wiring ▪ Additional turnstiles ▪ Additional spools ▪ Alcoa style hook ▪ Roof flange 1" ▪ Trailer riser pad 													
<p>Recommended Materials Maximum width 15"</p> <table border="0"> <thead> <tr> <th>Material</th> <th>Maximum Gauge</th> </tr> </thead> <tbody> <tr> <td>Painted steel</td> <td>24</td> </tr> <tr> <td>Galvalume</td> <td>24</td> </tr> <tr> <td>Aluminized steel</td> <td>24</td> </tr> <tr> <td>Ternecoat steel</td> <td>24</td> </tr> <tr> <td>Aluminum</td> <td>.032</td> </tr> <tr> <td>Copper</td> <td>16 oz. 3/4 hard</td> </tr> </tbody> </table>		Material	Maximum Gauge	Painted steel	24	Galvalume	24	Aluminized steel	24	Ternecoat steel	24	Aluminum	.032	Copper
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IronMan™ is manufactured by and is a registered trademark of KWM Gutterman, Inc., Rockdale, IL USA.

www.kwmgutterman.com

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