



YOUR PARTNER FOR SUSTAINABLE
AIR POLLUTION CONTROL WORLDWIDE

www.luehr-filter.com



REFERENCES

**CEMENT / LIME / GYPSUM AND
MINERALS**

WE ABOUT US

LUEHR FILTER

- have been a worldwide acting company for more than 80 years
- have practical experience in filter plant construction in nearly all fields of industry
- develop process-related solutions for each individual case of application
- offer the complete project handling from the engineering up to the plant operation

OUR CORE ACTIVITY IS

the progressive and innovative development of our products and procedures for the separation of particulate and gaseous substances from the air and/or process gas.

LUEHR FILTER offers the know-how gathered from more than 80 years practical experience. In the course of these years we have successfully completed plants for air pollution control for different applications in nearly all industrial fields all over the world.

All plants are, among others, characterised by

- the reliable observance of specifically requested emission limit values, i. e. for particulate, acid crude gases such as HF, HCl, SO_x, NO_x and NH₃, dioxins/furans as well as heavy metals such as Hg and Hg compounds.
- a reliable continuous operation at low maintenance.
- low operating costs.

Below please find, as representative of a large number of completed projects, some references for the fields of application

- Cement
 - Material handling
 - Grinding / grinding-drying of cement, raw material, slag and coal
 - Clinker cooling
 - Chlorine / Alkali by-pass
- Lime
 - Furnace plants
 - Material handling
 - Grinding plants / grinding, grinding-drying
- Gypsum
- Minerals
 - Crushing, screening and conveying plants
 - Mixing and processing plants
 - Drying plants
 - Asphalt mixing plants



FIELD OF APPLICATION

CEMENT / MATERIAL HANDLING

OUR CUSTOMERS INCLUDE

- **Adelaide Brighton Cement Ltd.**
Australia
- **BEUMER Group GmbH & Co. KG**
Germany
- **CBR Cementbedrijven N.V.**
Belgien
- **CEMEX Deutschland AG**
Germany
- **Cimalux S.A.**
Luxembourg
- **Claudius Peters Projects GmbH**
Germany
- **Dyckerhoff GmbH**
Germany
- **FAM Magdeburger Förderanlagen und Baumaschinen GmbH**
Germany
- **HAVER & BOECKER OHG**
Germany
- **HeidelbergCement AG**
Germany
- **Hoffmeier Industrieanlagen GmbH & Co. KG**
Germany
- **IBAU HAMBURG Ingenierugesellschaft Industriebau mbH**
Singapore
- **LOESCHE GmbH**
Germany
- **Maschinenfabrik Gustav Eirich GmbH & Co. KG**
Germany
- **Maschinenfabrik Möllers GmbH**
Germany
- **Omya CZ s.r.o.**
Czech Republic
- **Omya International AG**
Switzerland
- **OPTERRA Karsdorf GmbH**
Germany
- **PERLMOOSER Beton GmbH**
Austria
- **PHOENIX Zementwerke Krogbeumker Holding GmbH & Co. KG**
Germany
- **Portlandzementwerk Wittekind Hugo Miebach Söhne KG**
Germany
- **Portlandzementwerk Wotan H. Schneider KG**
Germany
- **Ras Al Khaimah Co. (for White Cement & Construction Materials)**
United Arab Emirates

- **Rashed Al-Rashed & Sons Co.**
Saudi Arabia
- **Refratechnik Cement GmbH**
Germany
- **SCHWENK Zement KG**
Germany
- **thomas zement GmbH & Co. KG**
Germany

- **thyssenkrupp Industrial Solutions AG**
Germany
- **Walhalla Kalk GmbH & Co. KG**
Germany
- **Wietersdorfer & Peggauer Zementwerke GmbH**
Austria



FIELD OF APPLICATION

CEMENT / GRINDING / GRINDING-DRYING, RAW MATERIAL, SLAG AND COAL

OUR CUSTOMERS INCLUDE

- **CBR Cementbedrijven N.V.**
Belgium
- **Cement Australia Pty Ltd.**
Germany
- **CEMEX Deutschland AG**
Germany
- **COCKBURN CEMENT LIMITED**
Germany
- **ENCI B.V.**
The Netherlands
- **HeidelbergCement AG**
Germany
- **Holcim (Deutschland) GmbH**
Germany
- **LafargeHolcim Ltd.**
France
- **Portlandzementwerk
Wittekind Hugo Miebach Söhne KG**
Germany
- **SCHWENK Zement KG**
Germany
- **Steel Cement Pty Ltd.**
Australia
- **Yamama Cement Co**
Saudi Arabia



FIELD OF APPLICATION

CEMENT / CLINKER COOLER

OUR CUSTOMERS INCLUDE

- **Arabian Cement Company**
Saudi Arabia
- **Cement Australia Pty Ltd.**
Australia
- **Dyckerhoff GmbH**
Germany
- **KHD Humboldt Wedag
International AG**
Germany
- **Portlandzementwerke Wotan KG**
Germany
- **SCHWENK Zement KG**
Germany
- **Sunstate Cement Ltd.**
Australia



FIELD OF APPLICATION

CEMENT / CHLORINE / ALKALI BY-PASS

OUR CUSTOMERS INCLUDE

- **Ciments CALCIA**
France
- **Dyckerhoff GmbH**
Germany
- **LafargeHolcim Ltd.**
France
- **LAGAN Cement Ltd.**
Ireland
- **Saudi White Cement Co.**
Saudi Arabia
- **SCHWENK Zement KG**
Germany



FIELD OF APPLICATION

LIME / MATERIAL HANDLING

OUR CUSTOMERS INCLUDE

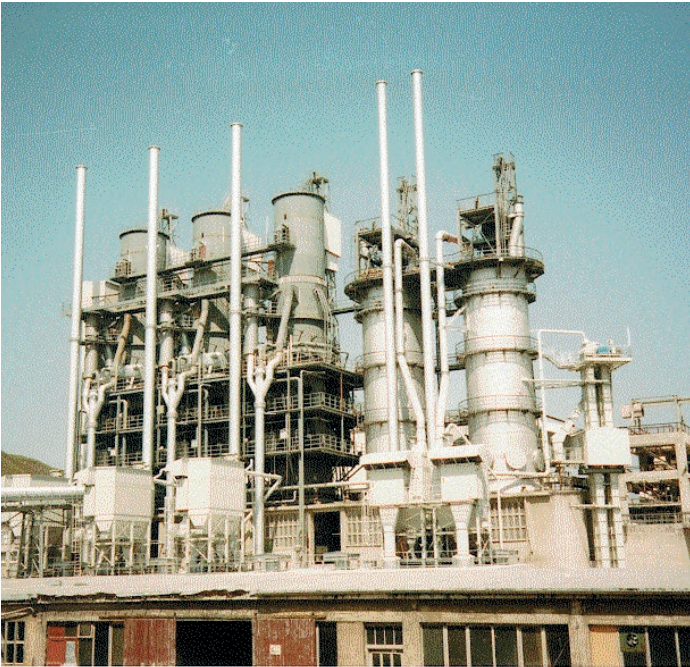
- **Cement Australia Pty Ltd.**
Australia
- **Claudius Peters Projects GmbH**
Germany
- **Dyckerhoff GmbH**
Germany
- **FAM Magdeburger Förderanlagen und Baumaschinen GmbH**
Germany
- **FELS-WERKE GmbH**
Germany
- **FLSmidth Hamburg GmbH**
Germany
- **Gebr. Pfeiffer SE**
Germany
- **HAVER & BOECKER OHG**
Germany
- **K+S KALI GmbH**
Germany
- **Kalkwerk RYGOL GmbH & Co. KG**
Germany
- **Knauf Belchatow Sp. z. o. o.**
Poland
- **Maschinenfabrik Gustav Eirich GmbH & Co. KG**
Germany
- **Omya AG**
Switzerland
- **OMYA CLARIANA S.L.U.**
Spain
- **Omya UK Ltd.**
Great Britain
- **PT Omya Indonesia**
Indonesia
- **Rheinkalk GmbH**
Germany
- **Süd-Chemie Verwaltungs GmbH**
Germany
- **Ulmer Weisskalk GmbH & Co. KG**
Germany
- **Vereinigte Kreidewerke Dammann GmbH & Co. KG**
Germany
- **Walhalla Kalk GmbH & Co. KG**
Germany

FIELD OF APPLICATION

LIME / FURNACE PLANTS

OUR CUSTOMERS INCLUDE

- **Cockburn Cement Ltd.**
Australia
- **FELS-WERKE GmbH**
Germany
- **HANS G. HAURI KG MINERALSTOFFWERKE**
Germany
- **Kalk- und Mergelwerke Heinrich Müller GmbH & Co. KG**
Germany
- **Kalkwerke H. Oetelshofen GmbH & Co. KG**
Germany
- **Mariupol Iron & Steel Works**
Ukraine
- **RYGOL DÄMMSTOFFE Werner Rygol GmbH & Co. KG**
Germany
- **SCHWENK Zement KG**
Germany
- **Sibelco Australia Ltd.**
Australia
- **Société européenne des Chaux et Liants**
France
- **Ulmer Weisskalk GmbH & Co. KG**
Germany



FIELD OF APPLICATION

LIME / GRINDING PLANT / GRINDING-DRYING

OUR CUSTOMERS INCLUDE

- **Buzzi Unicem S.P.A.**
Italy
- **Cement Australia Pty Ltd.**
Australia
- **FELS-WERKE GmbH**
Germany
- **Gebr. Pfeiffer SE**
Germany
- **Kalk- und Mergelwerke Heinrich Müller GmbH & Co. KG**
Germany
- **Kalkwerk RYGOL GmbH & Co. KG**
Germany
- **Kreidewerk Rügen GmbH**
Germany
- **Omya AG**
Switzerland
- **OMYA CLARIANA S.L.U.**
Spain
- **Ras Al Khaimah Lime Co. "NOORA"**
United Arab Emirates
- **Ulmer Weisskalk GmbH & Co. KG**
Germany
- **Vereinigte Kreidewerke Dammann GmbH & Co. KG**
Germany
- **Walhalla Kalk GmbH & Co. KG**
Germany
- **WESLING MINERALSTOFFE GmbH & Co. KG**
Germany
- **Zement- und Kalkwerke Otterbein GmbH & Co. KG**
Germany



FIELD OF APPLICATION

GYPSUM

OUR CUSTOMERS INCLUDE

- **Claudius Peters Projects GmbH**
Germany
- **Fermacell Werke GmbH**
Germany
- **Hilliges Gipswerk GmbH & Co. KG**
Germany
- **Knauf Gips KG**
Germany
- **Kurhessische Gipswerke Peter Orth GmbH & Co. KG**
Germany
- **Rapid Building Systems**
Australia
- **Roddewig & Co. Gipswerke**
Germany
- **Saint-Gobain Rigips Austria GesmbH**
Austria
- **SCHWENK Zement KG**
Germany
- **Wheelabrator Group GmbH**
Germany
- **Xella Deutschland GmbH**
Germany
- **Zementanlagen- und Maschinenbau GmbH**
Germany



FIELD OF APPLICATION

MINERALS

OUR CUSTOMERS INCLUDE

- **AL MARDOOF Est.**
Saudi Arabia
- **Alfred Melato GmbH & Co. KG Basaltwerk**
Germany
- **AMMANN Asphalt GmbH**
Germany
- **Ammann Group**
Switzerland
- **AWE Asphaltmischwerk GmbH**
Germany
- **Basalt-Actien-Gesellschaft**
Germany
- **BENNINGHOVEN GmbH & Co. KG**
Germany
- **Christian Pfeiffer Maschinenfabrik GmbH**
Germany
- **DEUTAG GmbH & Co. KG**
Germany
- **Deutsche Asphalt GmbH**
Germany
- **Dormineral Handels- und Speditions-GmbH & Co. KG**
Germany
- **EUROVIA Industrie GmbH**
Germany
- **FELS-WERKE GmbH**
Germany
- **Ferdinand Wesling GmbH & Co. KG**
Germany
- **Gebr. Pfeiffer SE**
Germany
- **Gebrüder Dorfner GmbH & Co. Kaolin- und Kristallquarzsand-Werke KG**
Germany
- **Georg Röth Eisengießerei GmbH & Co. KG**
Germany
- **Hermann Wegener GmbH & Co. KG**
Germany
- **Julien Cajot et Cie s.e.c.s.**
Luxembourg
- **KEMNA BAU Andreae GmbH & Co. KG**
Germany
- **Maschinenfabrik Gustav Eirich GmbH & Co. KG**
Germany
- **Norddeutsche Mischwerke GmbH**
Germany
- **Omya CZ s.r.o.**
Czech Republic
- **Omya International AG**
Switzerland
- **ROCKY Est.**
Saudi Arabia

- **Saudi Carbonate Company Limited.**
Saudi Arabia
- **SCR-Sibelco N.V.**
The Netherlands
- **SOLVAY CARBONATE-FRANCE S.A.**
France
- **Solvay Chemicals GmbH**
Germany
- **TARMAC Trading Ltd.**
Great Britain
- **TAM Asphaltmischwerk GmbH & Co. KG**
Germany
- **Vereinigte Asphalt Mischwerke GmbH & Co. Kommanditgesellschaft**
Germany



REFERENCES IN FURTHER INDUSTRIAL BRANCHES



Iron and foundry industry



Steel industry



Non-ferrous metal industry



Incineration plants



Ceramic industry



Chemical industry

FACTS AND FIGURES

LUEHR FILTER GmbH – Family owned private company

Founded: 1938
 Headquarter: Stadthagen
 Branch offices: Austria and Poland

LUEHR FILTER Group – approx. 350 employees | turnover approx. 70 Mio EURO

Subsidiaries: Australia, Great Britain and Turkey
 Holdings: LUEHR FILTER Suzhou Co. Ltd. / China - Suzhou
 BLUE BIRD Co. Ltd. / Korea - Seoul
 Kuttner LLC / USA - Port Washington

International representations: Benelux, Brazil, Finland, France, Italy, Norway, Russia, Switzerland, Spain and Ukraine





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