

Washington's climate change and manufacturing policy landscape

Building Washington's Clean Materials
Manufacturing Economy

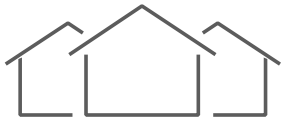
Glenn Blackmon, Hanna Waterstrat, Stephanie Celt, Joel
Creswell, and Carolyn Busch

06/28/2022



Washington State
Department of
Commerce

We strengthen communities



**HOUSING
HOMELESSNESS**



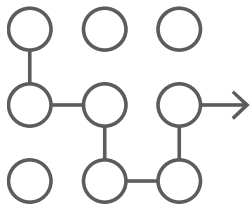
INFRASTRUCTURE



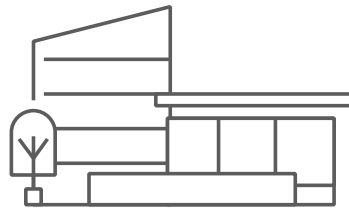
**BUSINESS
ASSISTANCE**



ENERGY



PLANNING



COMMUNITY FACILITIES



**CRIME VICTIMS &
PUBLIC SAFETY**



**COMMUNITY
SERVICES**

2021 Washington State Energy Strategy: Industrial Sector

Glenn Blackmon, Energy Policy Manager



2021 Washington State Energy Strategy



Transportation



Buildings



Industry and Workforce



Electricity

<https://www.commerce.wa.gov/energystrategy>

Meeting the state's energy needs

- Maintain reasonable and fair **prices** and sufficient **supply** of energy
- Promote a competitive clean energy **economy** and **workforce** development
- Understand and address the needs of **low-income and vulnerable populations**
- Reach and respond to **urban and rural communities**



Aligning energy and climate policy

- **Align strategy with clean electricity laws**
 - Energy Independence Act (I-937, 2006)
 - Clean Energy Transformation Act (SB 5611, 2019)
 - After 2025, no coal in resource mix
 - By 2030, greenhouse neutral electricity supply
 - By 2045, 100% renewable or non-emitting sources
- **Align strategy with greenhouse gas emissions limits (HB 2311, 2020)**
 - By 2030, 45% below 1990 levels
 - By 2040, 75% below 1990 levels
 - By 2050, 95% below 1990 levels and achieve net-zero emissions.

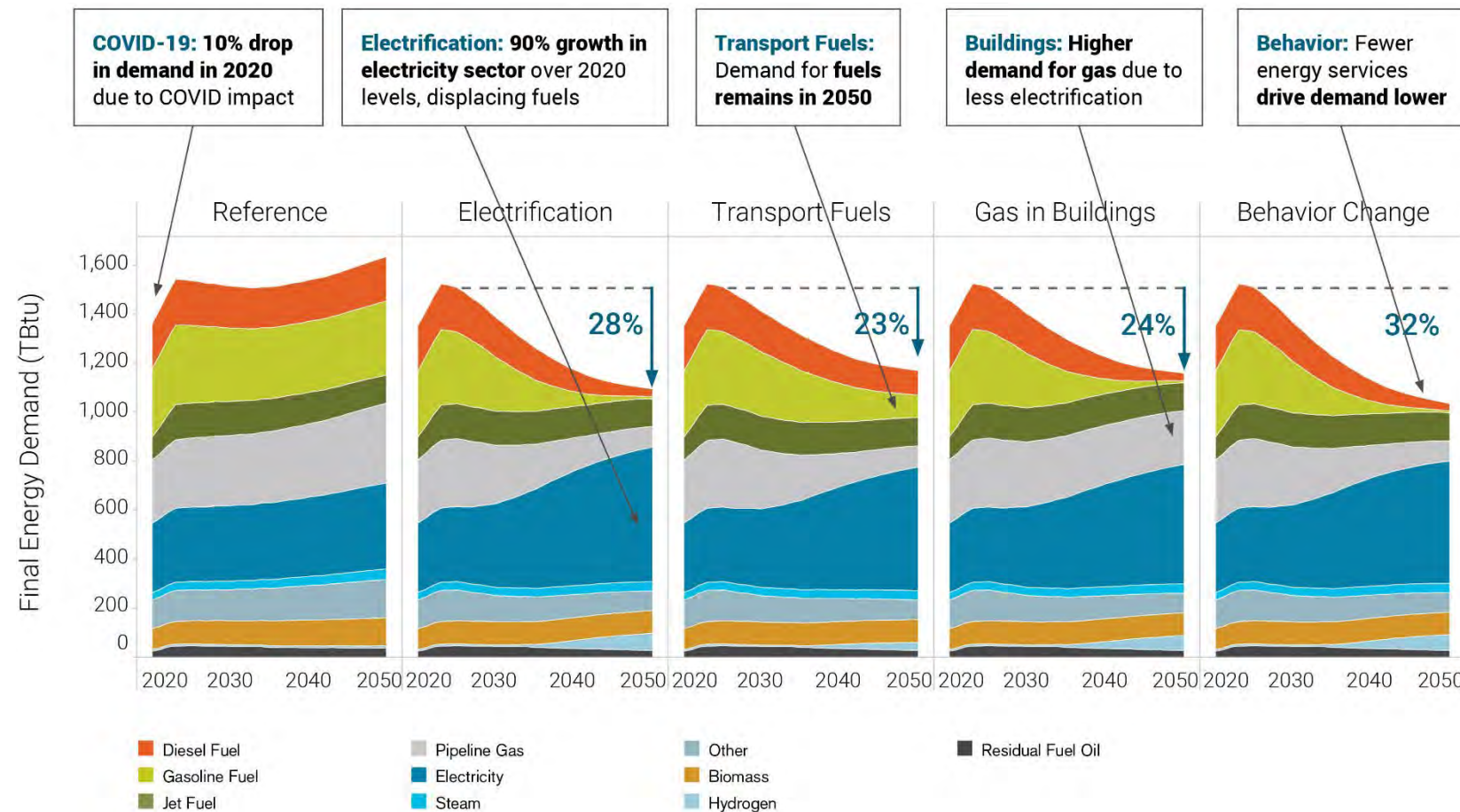
Ensure equitable transition for communities



Source: Washington State Department of Commerce

- Apply explicit equity principles
- Ensure impacted communities design solutions
- Invest in equitable and inclusive transition
- Support workers in transition
- Universal broadband access as foundation for transition

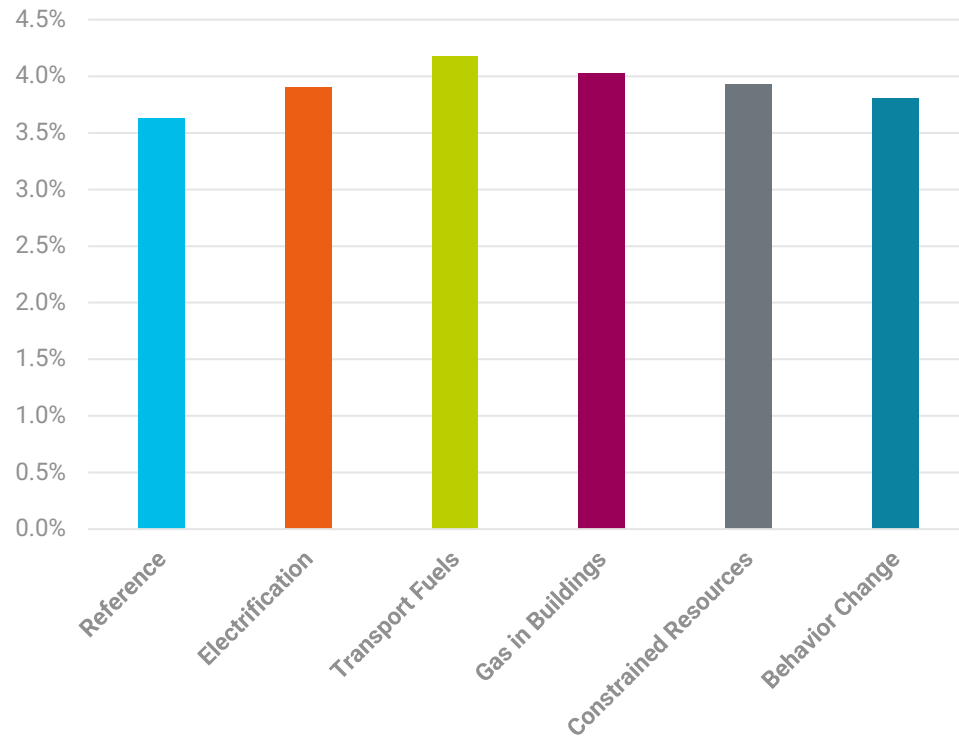
Final energy demand 2020-2050



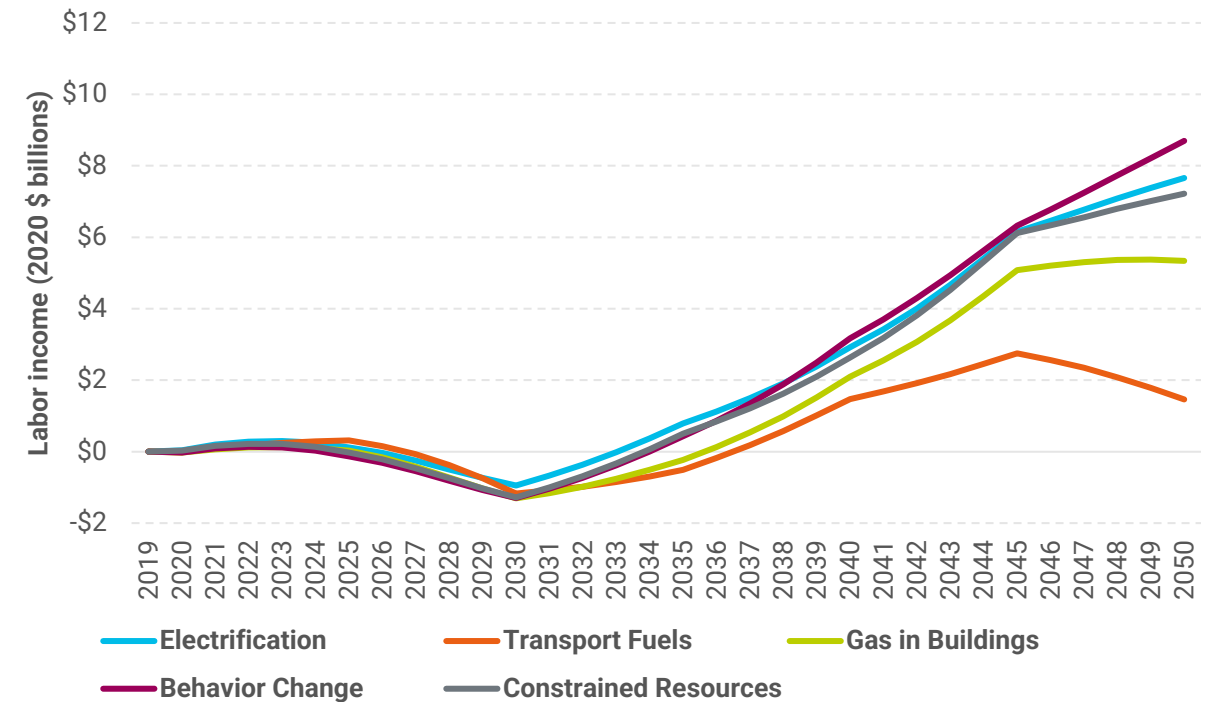
Source: Appendix A – Deep Decarbonization Pathways Modeling Report, December 11, 2020 (p. 28).

Cost impacts and economic effects

Average Annual Energy Expenditure
(%GDP/yr)



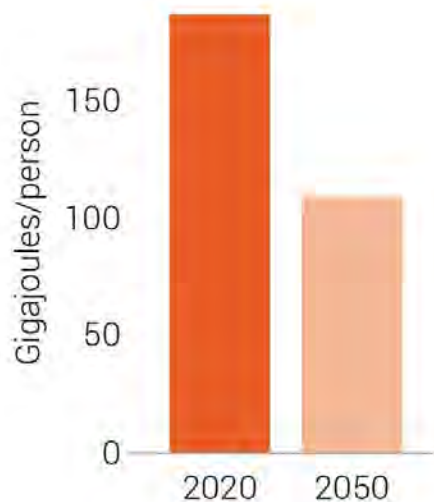
Change in Labor Income, Compared to Reference Case



Five decarbonization strategies

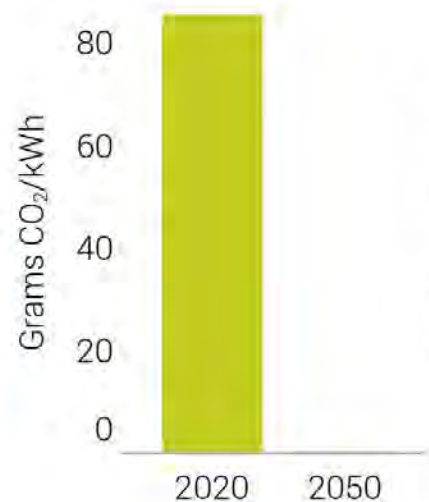
Energy Efficiency

Energy Consumption
(Gigajoules/person)



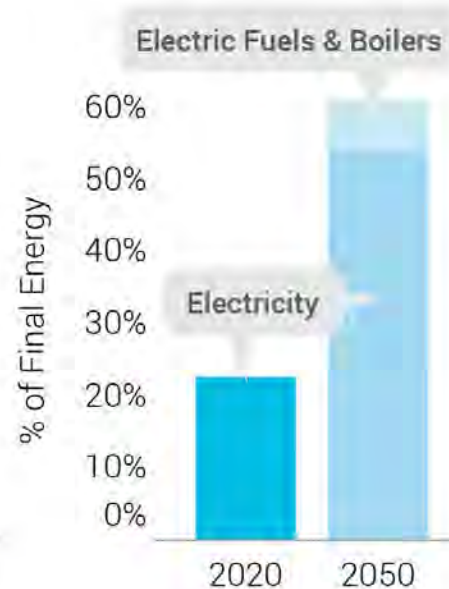
Clean Electricity

Electricity Carbon
Intensity
(Grams CO₂ per kWh)



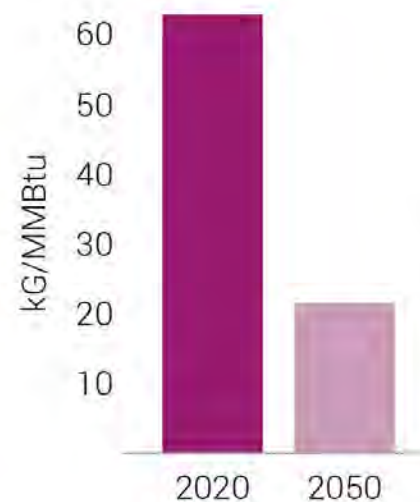
Electrification

Electricity Share of
Total Energy
(% of Final Energy)



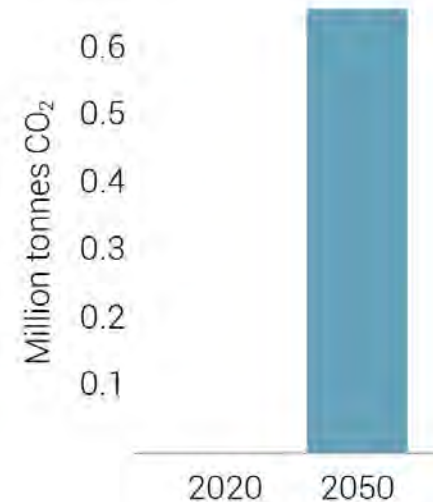
Clean Fuels

Fuels Carbon Intensity
(kG/MMBtu)



Carbon Sequestration

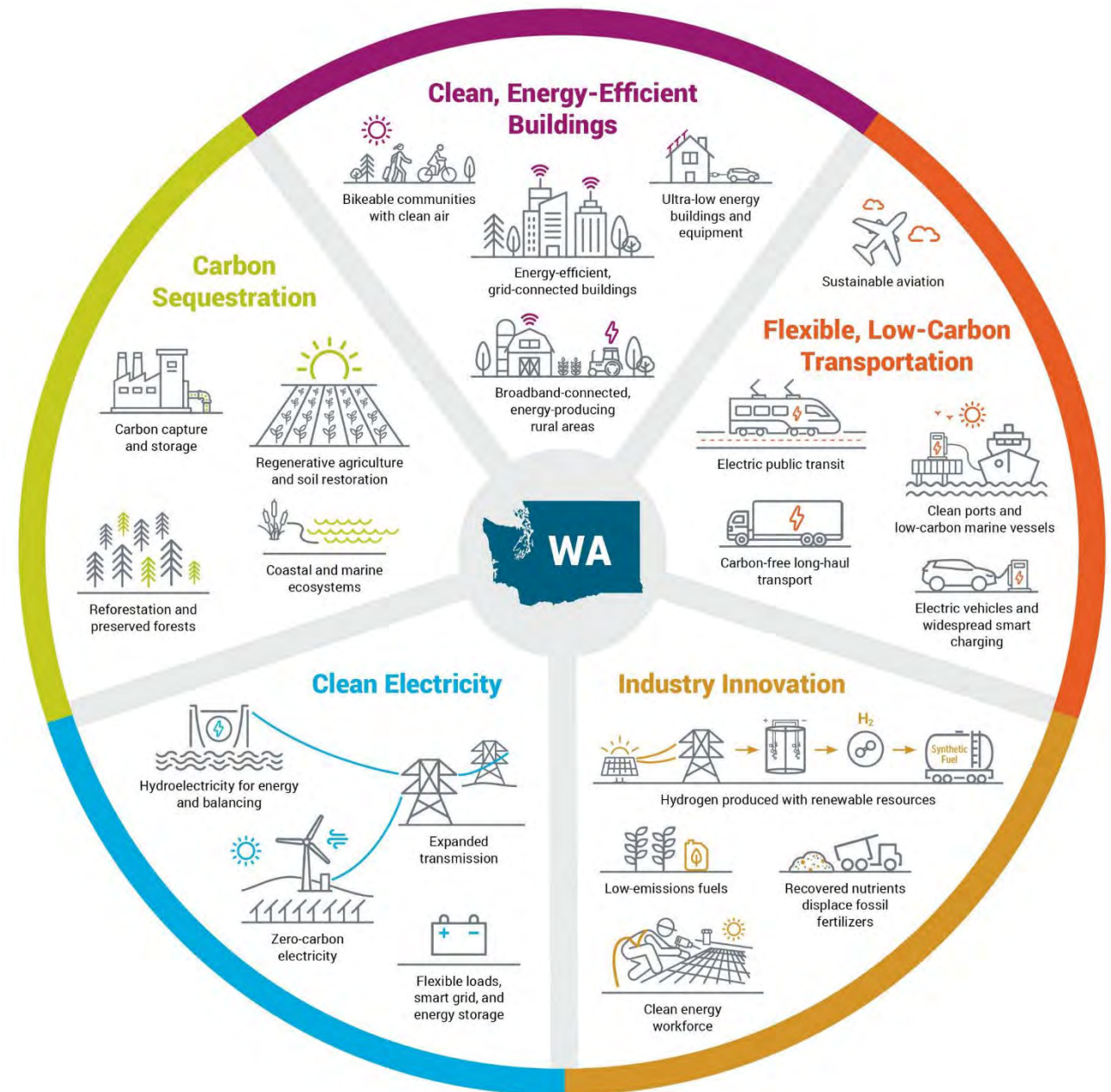
(Million tonnes CO₂)



WASHINGTON STATE 2050

Net-Zero Vision

A blueprint for how we can meet our state's climate goals to nearly eliminate the use of climate-threatening fossil fuels by 2050, while growing a prosperous economy and maintaining affordable and reliable energy supplies.



Decarbonizing the industrial sector


1% improvement
in efficiency per year through **2050**



⚡ Fuel switching to electricity by 2050 in:

50% 
of process heating

100% 
of machine drives

75%  
of building heating
and cooling

GHG EMISSION
REDUCTIONS



19
MMT

2020

11
MMT

2030

0
MMT

2050

- Washington's significant demand for clean fuel requires an investment in clean fuels industry
- Large quantities of synthetic fuels required in 2030 to reach the target of 45% below 1990 emissions by 2045
 - ✓ New industrial flexible loads major emerging industry for producing hydrogen through electrolysis
- Significant fraction of carbon stream used to produce synthetic fuels comes from industrial carbon capture

Clean fuels required to achieve decarbonization

- All liquid fuels fully decarbonized by 2050
- Decreasing fuel consumption over time with electrification and efficiency
- Liquid fuels (gasoline, diesel, jet fuel, others) significantly decarbonized by 2030 with synthetic and biofuels
 - Significant growth in clean fuels industries with few current commercial operations; major challenge
- Emerging opportunities for hydrogen solutions



Industrial sector recommendations

- Improve data and analytical capabilities
- Establish technology-neutral regulatory frameworks
- Develop and implement clean energy industrial policy and technical assistance
- Accelerate research and development
- Develop hydrogen and biogenic feedstocks
- Expand policies to consider consumption-based emissions
- Leverage the transition to create new inclusive, living wage jobs

2021 Strategy – Big themes

- Need for planning, data analysis and outreach
- Role of investment in equitable and inclusive transition
- Universal broadband access as a foundation for energy transition
- Transition of the fossil natural gas industry
- Value of comprehensive pricing mechanisms
- Role of research, development and early deployment
- Development of green hydrogen and clean fuels

Buy Clean and Buy Fair

Hanna Waterstrat, State Efficiency and Environmental Performance Office



Embodied carbon policy in Washington

- **Legislative “Buy Clean and Buy Fair” efforts**
 - 2020 – HB 2744
 - 2021 and 2022 – HB 1103 “Improving environmental and social outcomes with the production of building materials”
- **Executive Order 20-01**
 - Requires state agencies to “consider embodied carbon” in new construction
 - SEEP has provided guidance and training to project owners
- **2021 State Energy Strategy**

Buy Clean and Buy Fair

- **Buy Clean and Buy Fair legislation**
 - Required reporting:
 - Type III supply chain-specific environmental product declarations (EPDs) and labor conditions data
 - Covered products: structural concrete, reinforcing steel, structural steel, engineered wood
 - Focused on state building projects
 - Centralized database
 - Ongoing stakeholder engagement
 - Financial assistance for EPD generation at small and diverse-owned businesses

Current work

- **SEEP Buy Clean and Buy Fair proviso**
 - Work with University of Washington Carbon Leadership forum
 - Pilot projects
 - Prototype database for project disclosures
 - Progress report available, final legislative report due in November
 - More information available at:
<https://carbonleadershipforum.org/bcbf-project/>

Pilot projects

Project Name	Current Stage	Materials
Interdisciplinary Engineering Building (IEB) at UW Seattle	Design	Concrete, rebar, structural steel
Milgard Hall at UW Tacoma	Construction	Concrete, rebar, structural steel, mass timber
WSDOT Olympic Region Maintenance Administration Facility (ORMAF) fuel island	Design	Concrete, rebar, structural steel
WSDOT ORMAF radio tower	Construction	Concrete, rebar, structural steel
Shoreline Community College Allied Health, Science, and Manufacturing replacement	Construction	Concrete, rebar, structural steel
Western Washington University Sciences Building	Construction Completed	Concrete, rebar, structural steel

Pilot project reporting

Project data



Basic project characteristics

Material quantities

- Structural concrete
- Reinforcing steel
- Structural steel
- Engineered wood

Product data



Valid Type III EPD

Health certifications, if any

Manufacturer name / location

Supplier codes of conduct

Working condition data

Pacific Coast Collaborative

- **Low Carbon Construction Task Force**
 - Participants:
 - States and Provinces: CA, OR, WA, BC
 - Cities: Vancouver BC, Seattle, Portland, San Francisco, Oakland, Los Angeles
 - GOAL: shared regional strategy to accelerate innovation, investment, and market development for low carbon materials by leveraging the scale of the Pacific Coast regional economy.
 - Advancing policy and program efforts to address embodied carbon
 - Sharing resources and best practices

Up next?

- SEEP pilot projects wrapping up– final legislative report due in November 2022
- 2022-23 legislative session:
 - Buy Clean and Buy Fair (HB 1103)
 - Funding for database development, ongoing stakeholder engagement, EPD generation, policy implementation

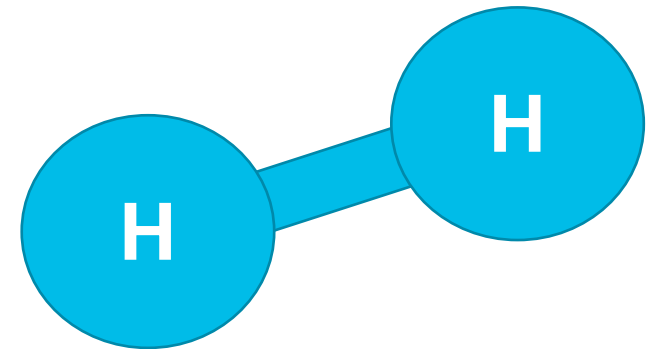
Fuel switching including hydrogen: hydrogen, renewable fuels and related opportunities for manufacturing decarbonization.

Stephanie Celt, Senior Energy Policy Specialist

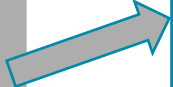
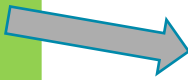


Hydrogen and clean fuels

- **Fuel:** Any material substance that can be consumed to supply heat or power. Included are petroleum, coal, and natural gas (fossil fuels), and other consumable materials, such as uranium, biomass, and hydrogen” (Energy Information Agency)
 - Hydrogen: Green, blue, grey
 - Biomethane
 - Synthetic fuels
- **H₂** – abundant in the universe, energy dense
 - Energy carrier
 - Not naturally occurring in pure form – we have to make it
- **Primary uses today:**
 - Refinery operations
 - Fertilizers
 - Chemicals



Hydrogen 101

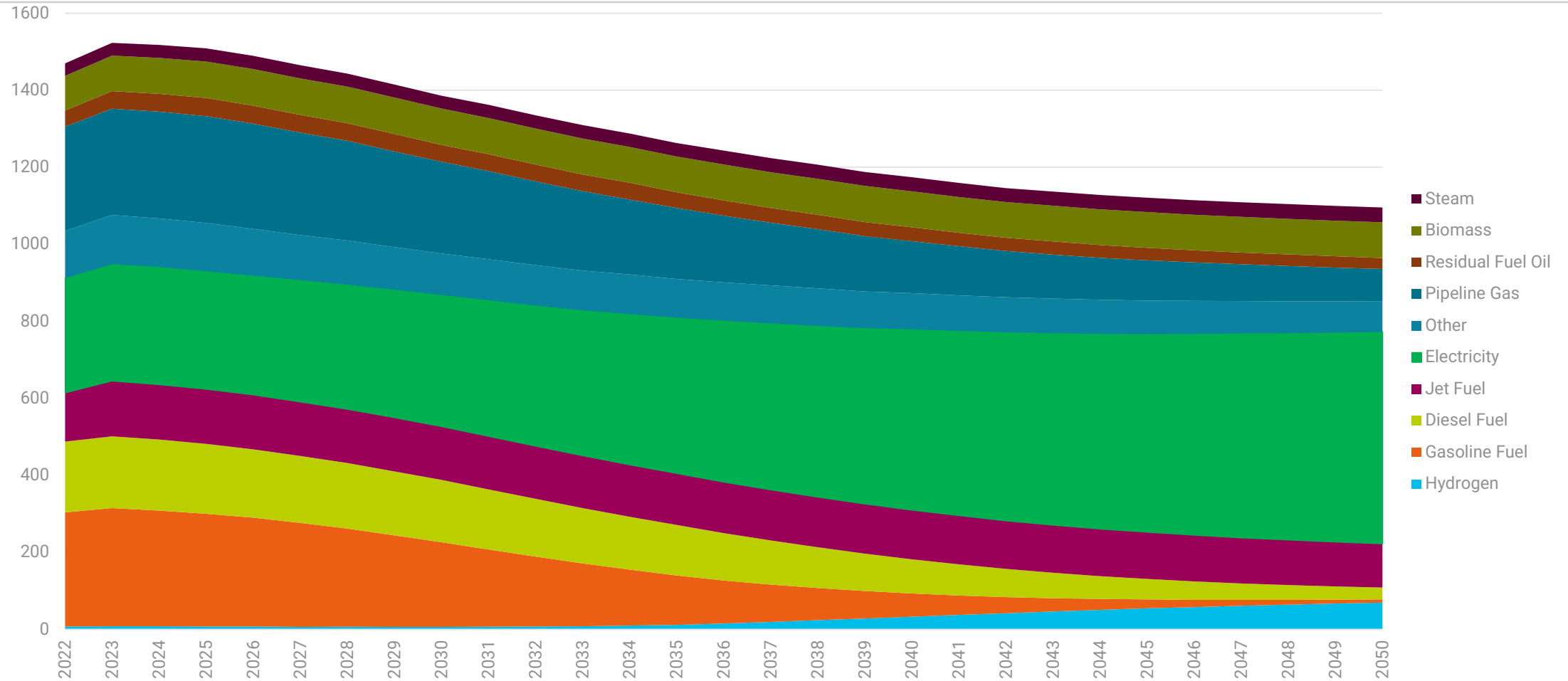
"Colors" of Hydrogen	Notes	
Gray	Steam methane reforming (SMR), no carbon capture, high emissions	 <div>Main way hydrogen is produced today</div>
Blue	SMR with some of the carbon captured by carbon capture and storage	
Green	Electrolysis – splitting of water powered by renewable energy	 <div>Best aligned with WA GHG emission limits</div>
Pink	Splitting of water powered by nuclear energy	
Turquoise	Thermal splitting of methane, producing solid carbon instead of CO2	

Green Hydrogen in the State Energy Strategy

“The deep decarbonization modeling and the state energy strategy identify an important role for clean fuels in every sector of the energy economy. **Green hydrogen is of particular significance**, because it could serve both as a flexible use of electricity when generation exceeds demand and as a feedstock for production of synthetic fuels.” – 2021 State Energy Strategy

- **Flexible load** for the power system, functions as **storage**
- Replacement for **transportation fuels**: marine, aviation, and heavy-duty trucking
- **Industrial processes**: replace fossil-derived hydrogen, replace fossil fuels for high-temperature processes

SES: Energy Demand by Energy Form



Washington state and federal hydrogen updates:

Recent policy updates



Washington policy context

- **Net zero GHG emission limits**
 - Statutory targets of net zero by 2050
- **Clean Energy Transformation Act**
 - 100% clean electricity standard by 2045
- **Climate Commitment Act**
 - Cap and invest program covering about 75% of emissions
- **HEAL Act**
 - Requirements for state agencies to advance environmental justice and consult with Tribes in environmental work
- **Labor standards incentives**

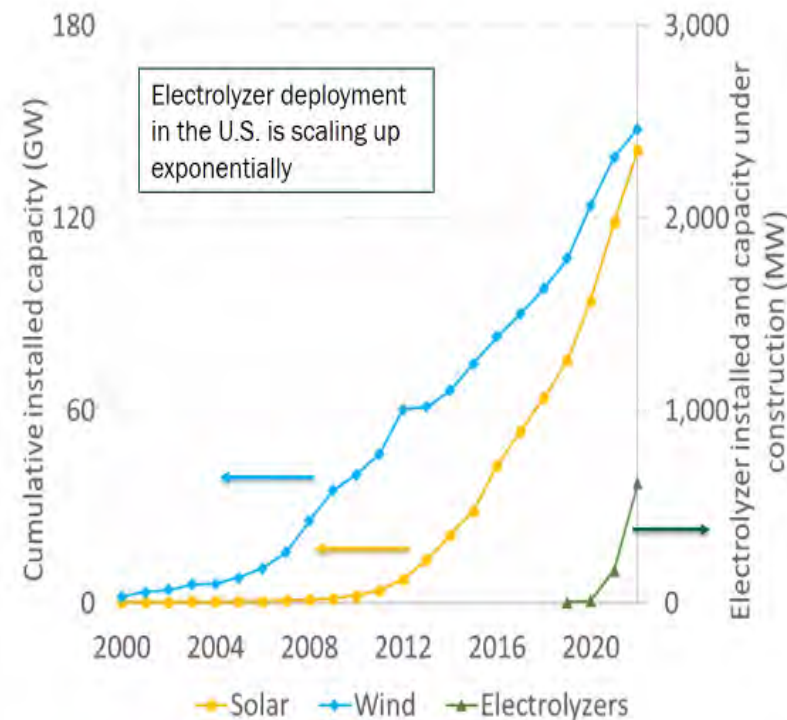
Hydrogen policy updates 2022

- **SB 5910**
 - “Green electrolytic hydrogen” definition
 - Authorities and incentives
 - New Office of Renewable Fuels
 - Report and recommendations
 - H2Hub references, including engagement
- **HB 1812**
 - Siting for clean energy projects, including hydrogen
- **HB 1988**
 - Clean energy manufacturing incentives, including for hydrogen
 - Labor standards

Green hydrogen capacity and growth

Hydrogen production:
Strong steer to move
from grey to green.

<1GW installed
electrolyzer capacity now
– but opportunity for
exponential growth.



Global electrolyzer market
estimates vary
Scenarios show over 60 GW
by 2030

Sources: M. Koleva, HFTO/NREL, BNEF, 2021, Global Installed Capacity, IHS Markit, 2021, Hydrogen – CEH, Arjona, V. and Buddhavarapu, P., 2021, DOE Hydrogen Program Record, Electrolyzer Capacity Installations in the United States, Arjona, V., 2022, DOE Hydrogen Program Record, PEM Electrolyzer Capacity Installations in the United States, M. Klippenstein, CH2M, EIA

Source: US Department of Energy 2022 Annual Merit Review and Peer Evaluation Meeting

Federal goals and funding

- **Department of Energy Hydrogen Shot – “1 1 1”**
 - Reduce the cost of clean hydrogen to \$1 per kilogram in one decade
- **Infrastructure Investment and Jobs Act**
 - \$8 billion Regional Clean Hydrogen Hubs
 - \$1.5 billion Clean Hydrogen Manufacturing, Recycling and Electrolysis



H2Hubs key information

- \$8 billion to at least four hubs
- At least one each based on:
 - Renewable hydrogen
 - Natural gas with carbon capture and storage
 - Nuclear
- At least one each for different end uses:
 - Electric power generation
 - Industrial sector ★
 - Residential and commercial heating
 - Transportation sector
- 10 year timeframe
 - Notice of intent released, full applications likely Q1/Q2 2023
 - For work done over 8-10 year timeframe



DOE H2Hub priorities

- **Hydrogen Shot:**
 - Contribute to 80% cost reduction
- **Support clean hydrogen**
 - With intent to evaluate life cycle emissions
- **Align production and use**
 - Avoid hydrogen “stranded assets”
- **Equity, Environmental and Energy Justice, Justice40**
 - Justice40 program
 - Non-GHG air quality improvements
 - Consent-based siting
- **Employment and job creation**
 - Focus on U.S. jobs, manufacturing and existing workforce



Justice40 and HEAL Act

40% of overall benefits of certain Federal investments must flow to disadvantaged communities

DOE: “Hub deployment will focus both on reducing harm and increasing benefits to disadvantaged communities”

WA context : Alignment with HEAL Act

First hydrogen projects in WA

Hydrogen Plant Coming to Centralia

Fortescue Future Industries to Build Plant at Industrial Park at TransAlta

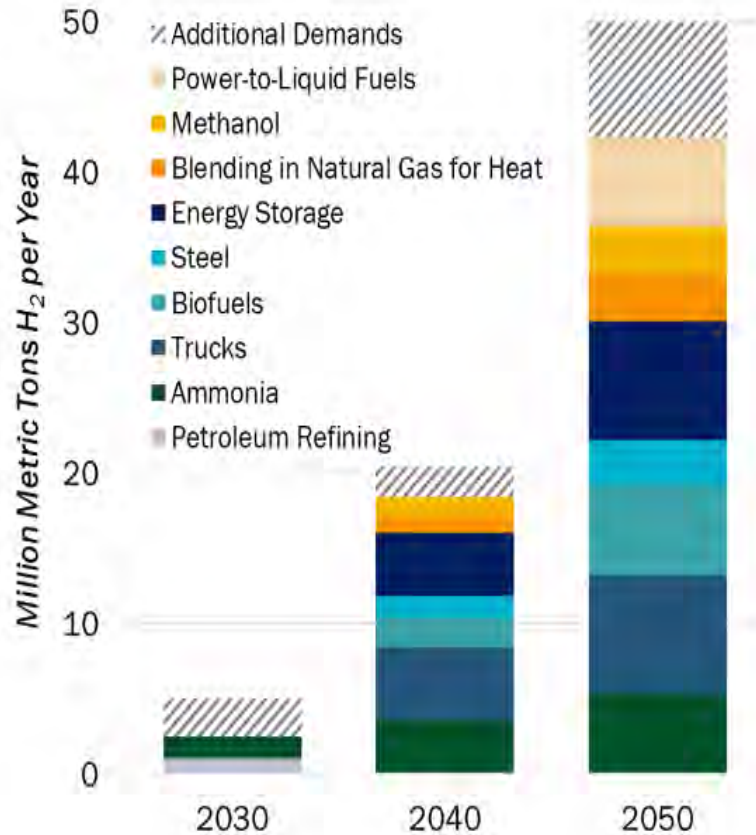


Speakers present during a "Hydrogen Symposium" in the TransAlta Commons at Centralia College on Thursday.
JARED WENZELBURGER / JARED@CHRONLINE.COM

Douglas County PUD launches
5-MW green hydrogen pilot in
Washington state



What about the end uses?

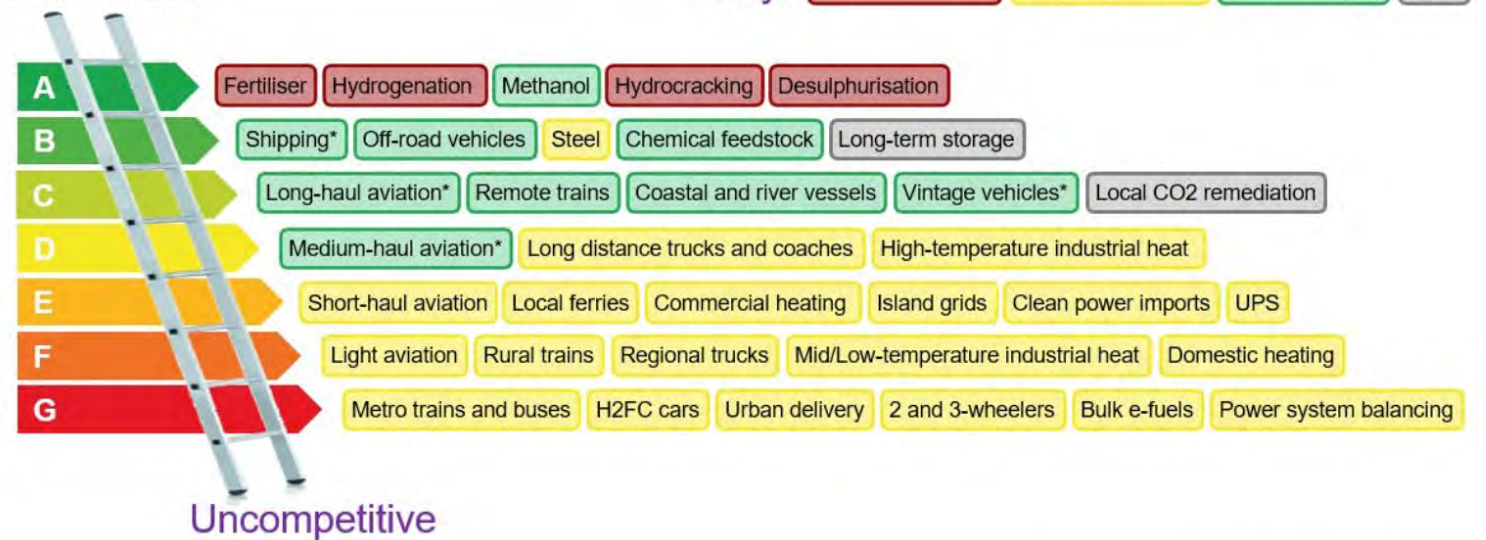


Clean Hydrogen Ladder: Competing technologies

Liebreich Associates

Unavoidable

Key: No real alternative Electricity/batteries Biomass/biogas Other



* Via ammonia or e-fuel rather than H2 gas or liquid

Source: Liebreich Associates (concept credits: Adrian Hiel/Energy Cities & Paul Martin)

Source: US Department of Energy 2022 Annual Merit Review and Peer Evaluation Meeting

Clean power considerations

- **End uses of clean power**
 - Direct use in manufacturing – example: Intalco
 - Green hydrogen for use in industrial sector
 - Many others – buildings, electric vehicles, etc
- **Current renewable power**
- **Siting of renewable projects**



The Alcoa Intalco Works aluminum smelter in Ferndale, Wash. (Google Maps)

Pacific Northwest H2Hub planning

- Governor request for Commerce to coordinate
- RFI responses
- Established Pacific Northwest Hydrogen Association
- Office of Renewable Fuels



H2Hubs next steps

- Review DOE Notice of Intent (published June 6, 2022)
- Support establishment of Pacific Northwest Hydrogen Association Board
 - NOTE: Current low participation from manufacturing
- Equity, Environmental & Energy Justice Plan
- Workforce Development and Jobs Plan
- Tribal Engagement – multiple pathways
- **Funding proposal finalized likely Q1/Q2 2022.**

Key questions for Commerce

- How to increase engagement with manufacturing sector in H2Hubs?
- What are power planning and siting opportunities, challenges?
 - Example: Low carbon energy siting study
- What next steps to highlight in BER, legislative session?
- How can Office of Renewable Fuels help?
- How will Clean Fuels Standard help?
- What industries and unions want to partner with the state?
- What public investments are needed?
 - Examples: Highlighted hydrogen/industry/utility partnerships in Sweden, Quebec
- How to address environmental justice?

Partnerships will be key

- Goals: thriving manufacturing sector aligned with SES including economic and environmental justice goals
- Strategic approach to renewable power and renewable fuels
- Need partnerships – with industry, unions, community, Tribes
- Please reach out to discuss H2Hubs or Office of Renewable Fuels and partnership opportunities!

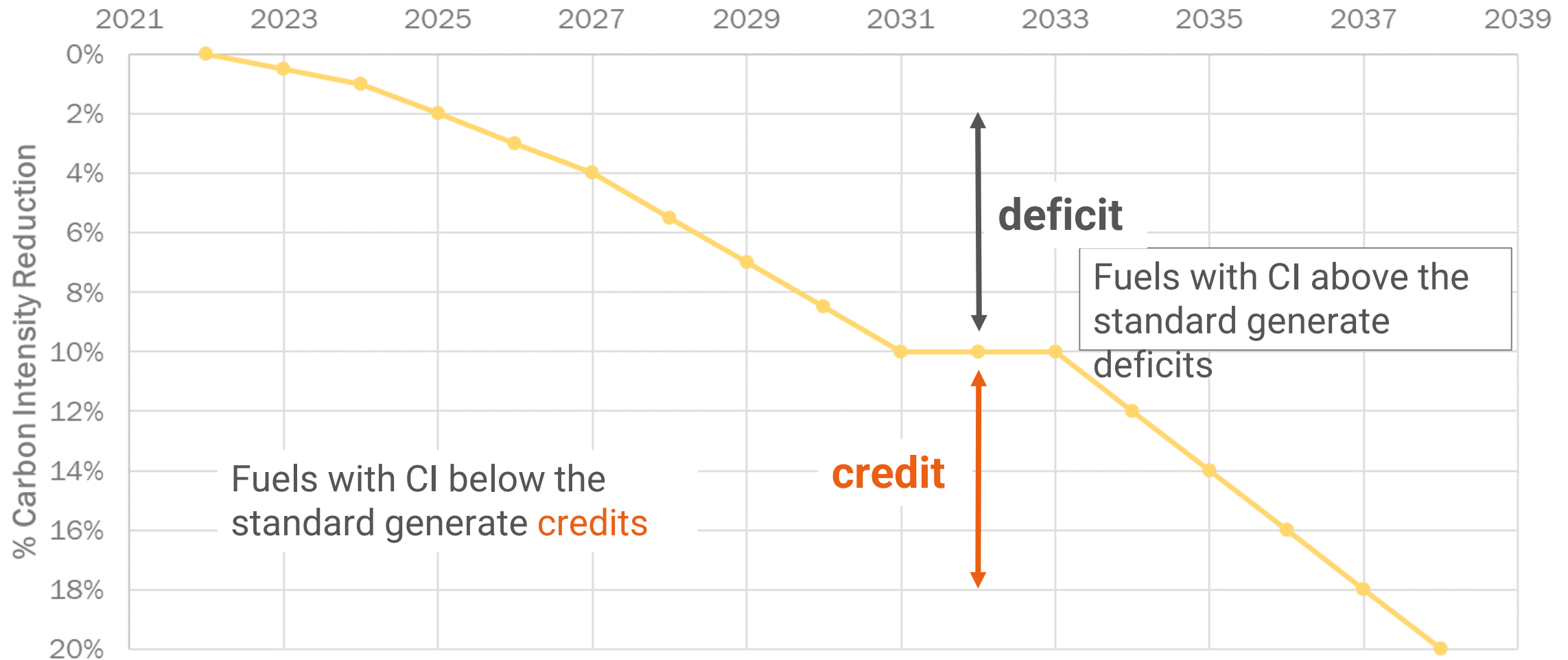


Washington's Clean Fuel Standard

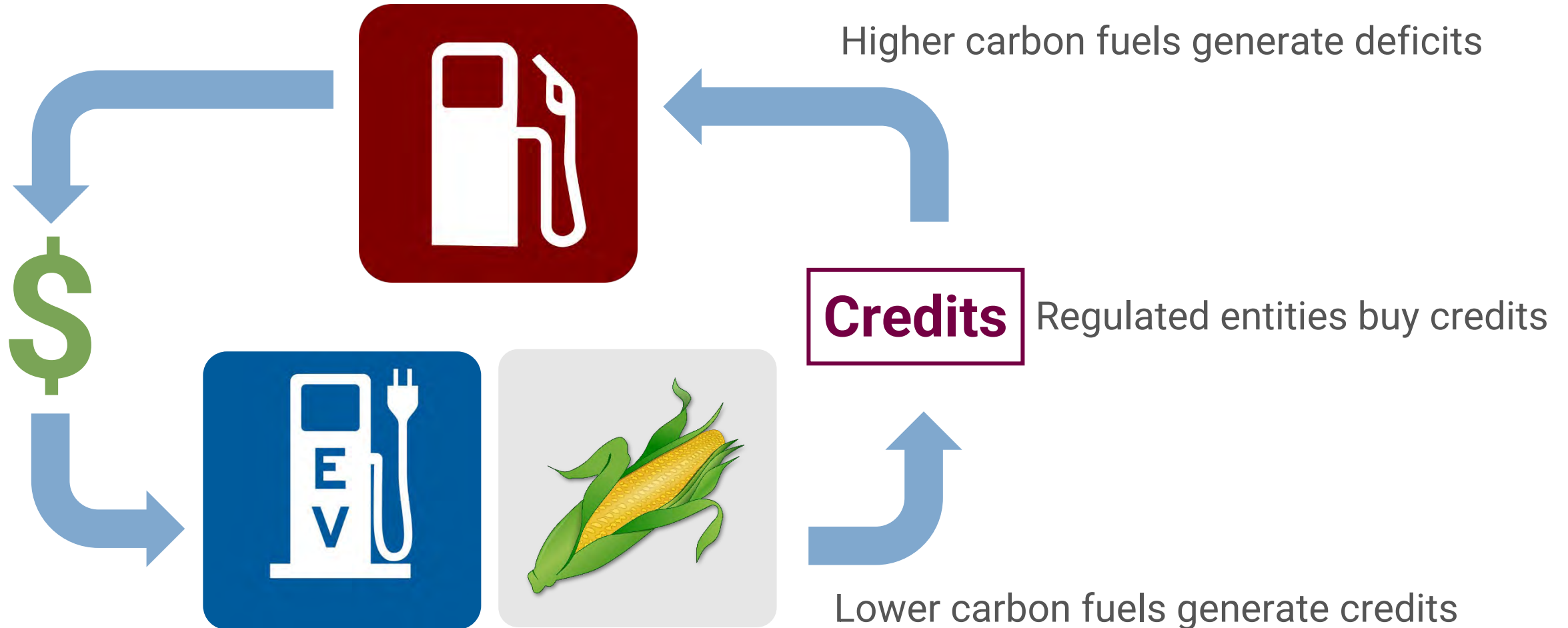
Joel Creswell, Climate Policy Section Manager

June 28, 2022

What is a Clean Fuel Standard?



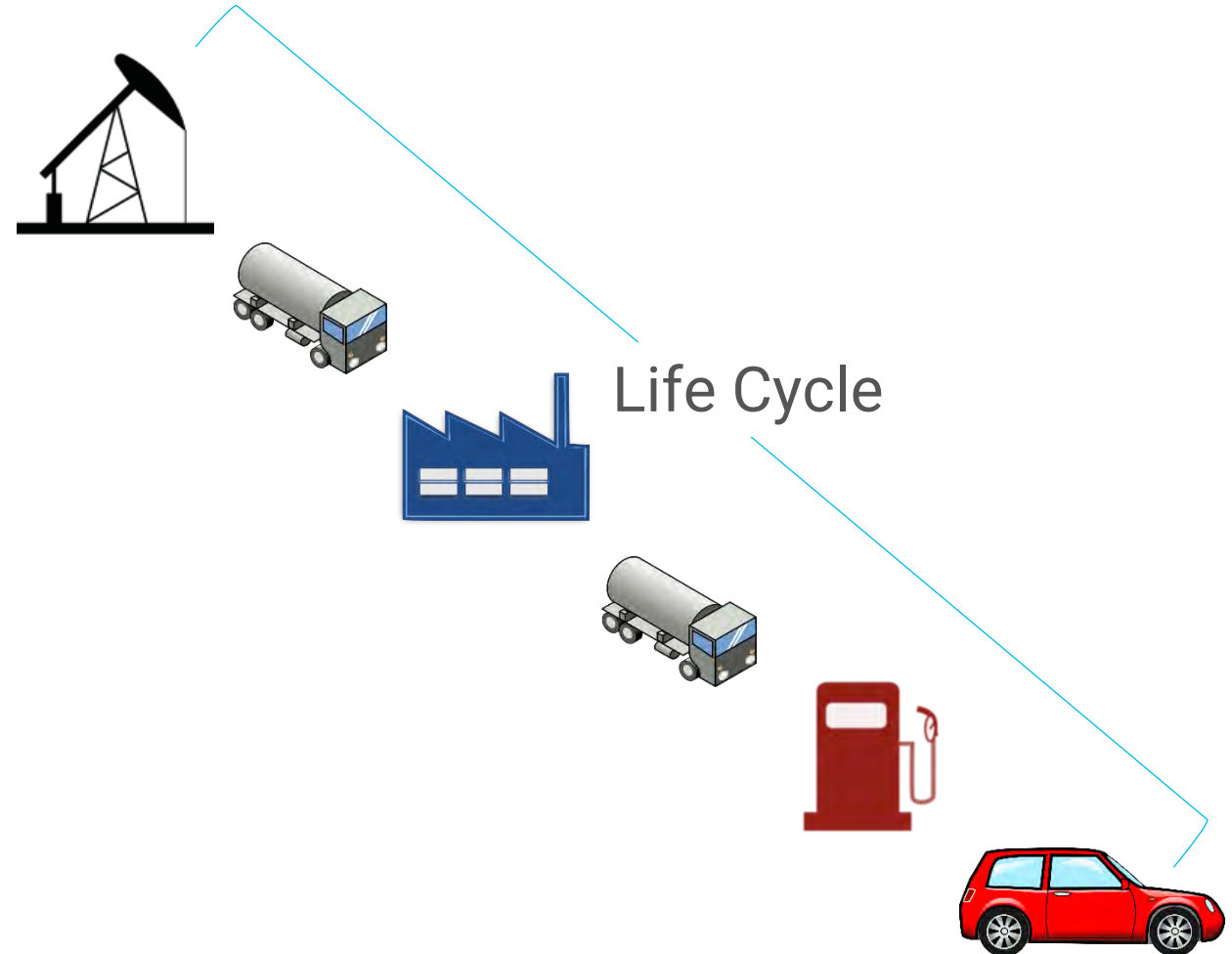
What is a Clean Fuel Standard?



What is Carbon Intensity?

Carbon Intensity:

“The quantity of life-cycle greenhouse gas emissions, per unit of fuel energy, expressed in grams of carbon dioxide equivalent per megajoule (gCO₂e/MJ)”





Regulated fuels (*must comply*)

Including, but not limited to:



Gasoline



Diesel



Ethanol



Biodiesel



Hydrogen
(compressed
or liquefied)



Fossil fuel-based
compressed natural
gas (including fossil
CNG, fossil LNG, and
fossil L-CNG)



Opt-in fuels (*may participate*)

Including, but not limited to: any fuel that has a CI at or below the standard



Electricity



Biofuels



Bio-CNG, Bio-LNG,
Bio-L-CNG



Alternative Jet Fuel



Renewable propane
or renewable LPG

In-State Biofuel Requirements

- **By 2028, law requires at least:**
 - 60M gallons/year of new, in-state biofuel capacity, with at least 10M gallons/year in new facilities
 - 15% increase in biofuel production using Washington feedstocks
- **Carbon intensity standard can't exceed 10% until these requirements are met**

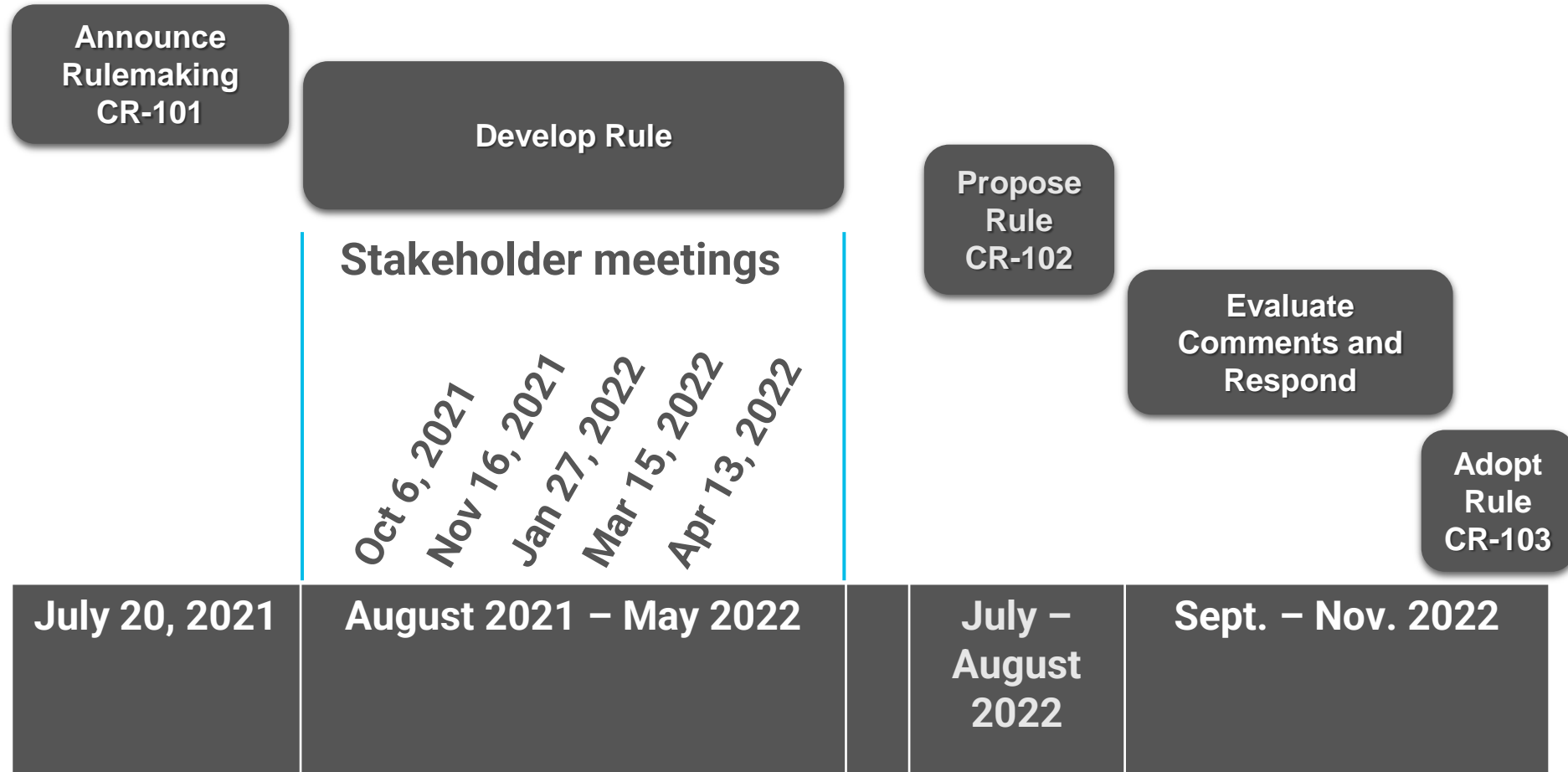


Implications for fuel producers



- Credit revenue creates incentive for low carbon fuels
- West Coast clean fuels market
 - CA, OR, WA, and BC all have clean fuels programs
- Production location matters:
 - Fuel transport distance affects credit generation

Rulemaking Timeline



Washington's Manufacturing Outlook: The Big Picture

Carolyn Busch, Workforce sector lead & sector lead coordinator



Generations by Year of Birth Described

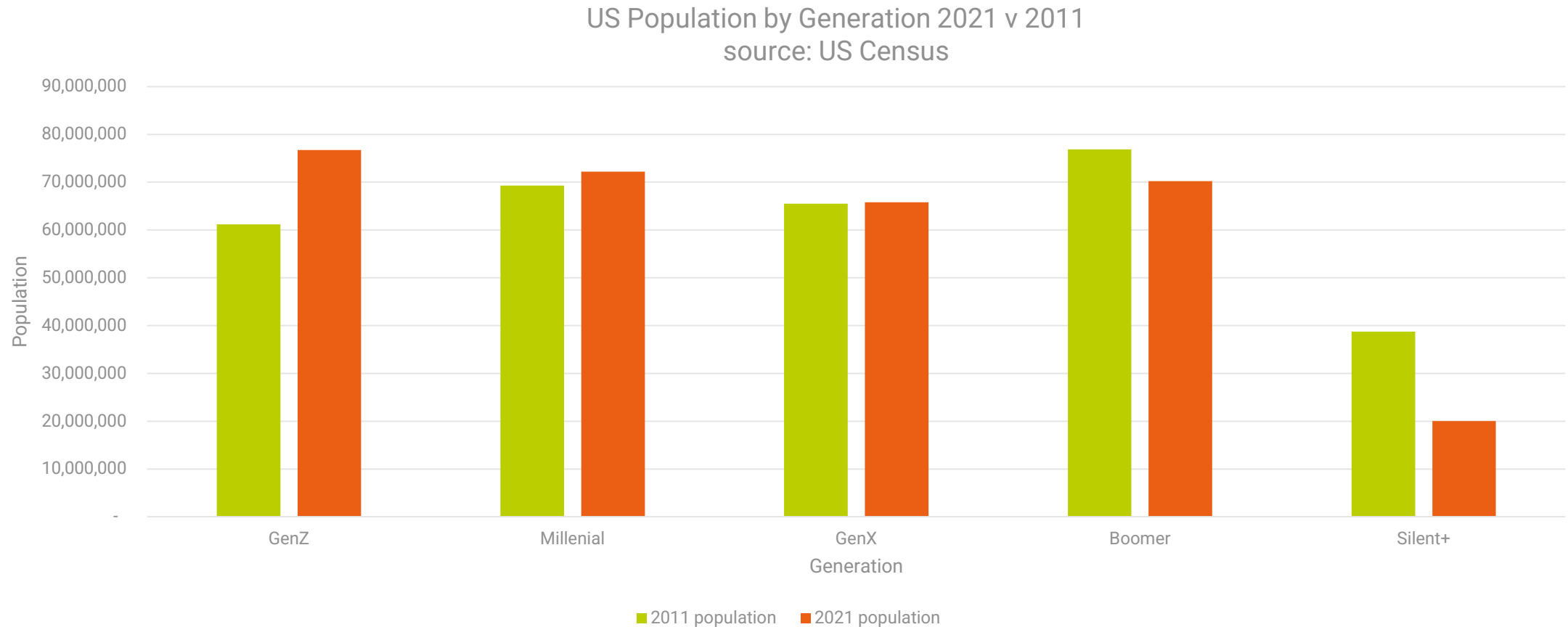
GENs at Work



*Source: Employment Worldwide by 2020, by Generation, Statista Research Department (2016)

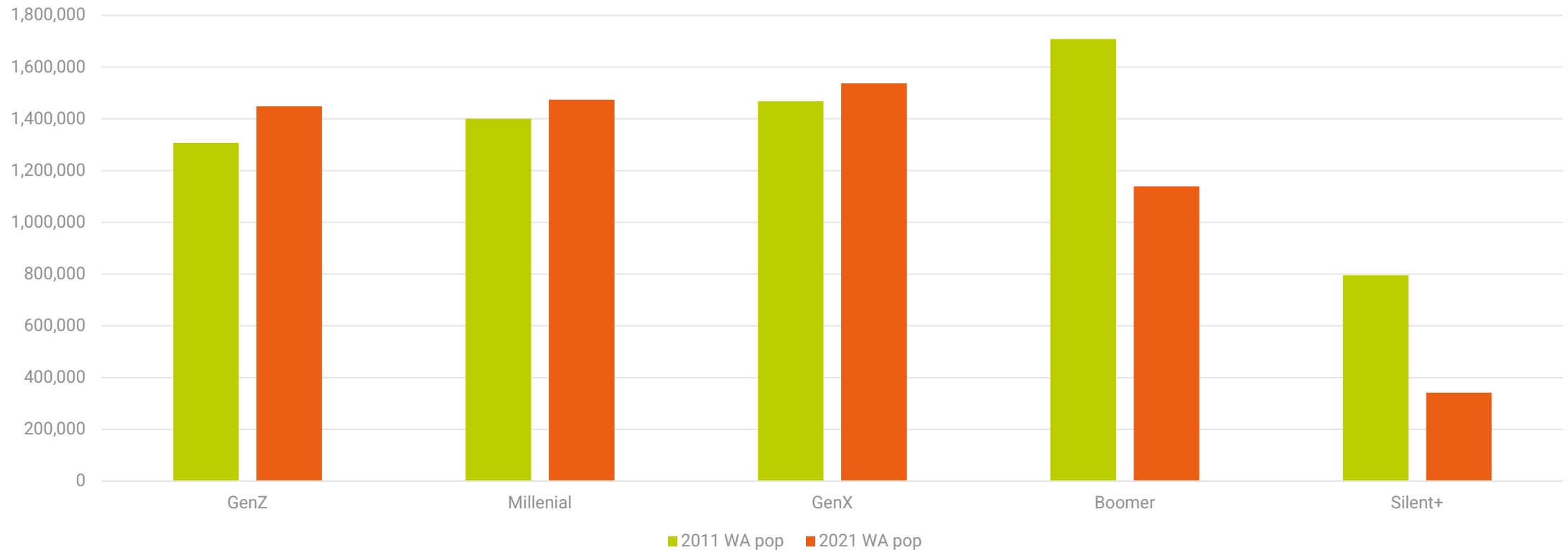
trginternational.com | blog.trginternational.com

The Big Picture: Changes in the US Population by Generation



Washington State: Changes in Population by Generation

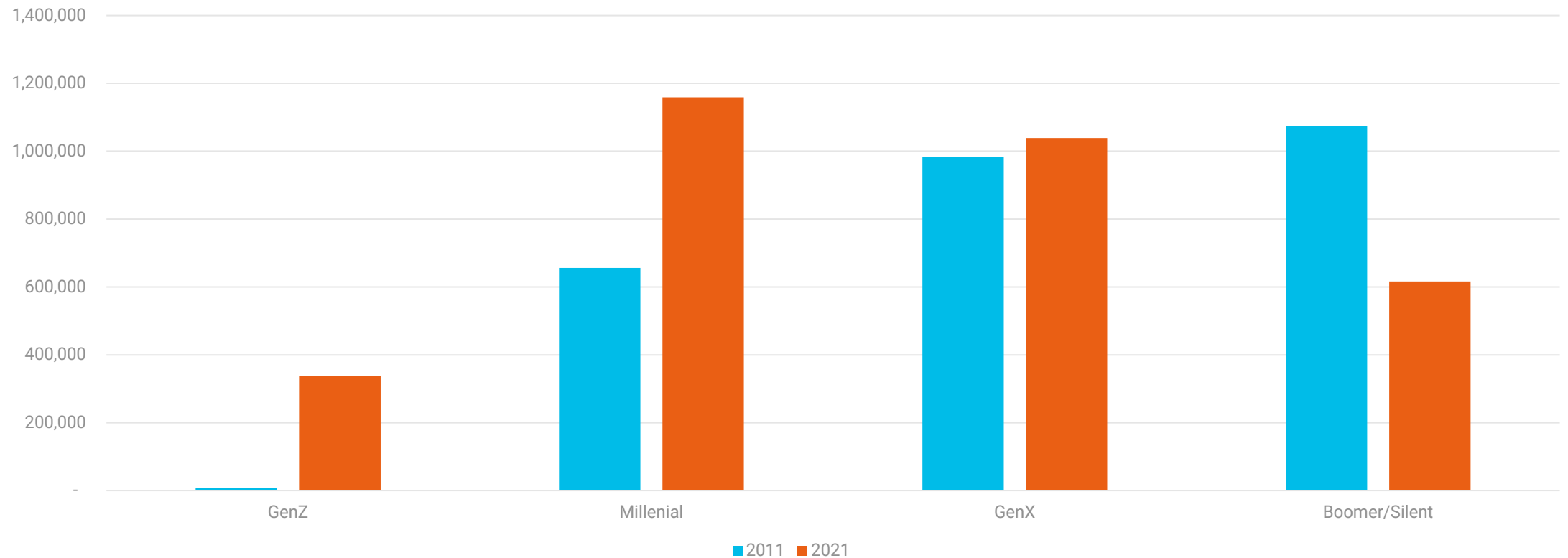
Washington Population by Generation 2021 v 2011
source: US Census



Washington State: Changes in Total Workforce by Generation

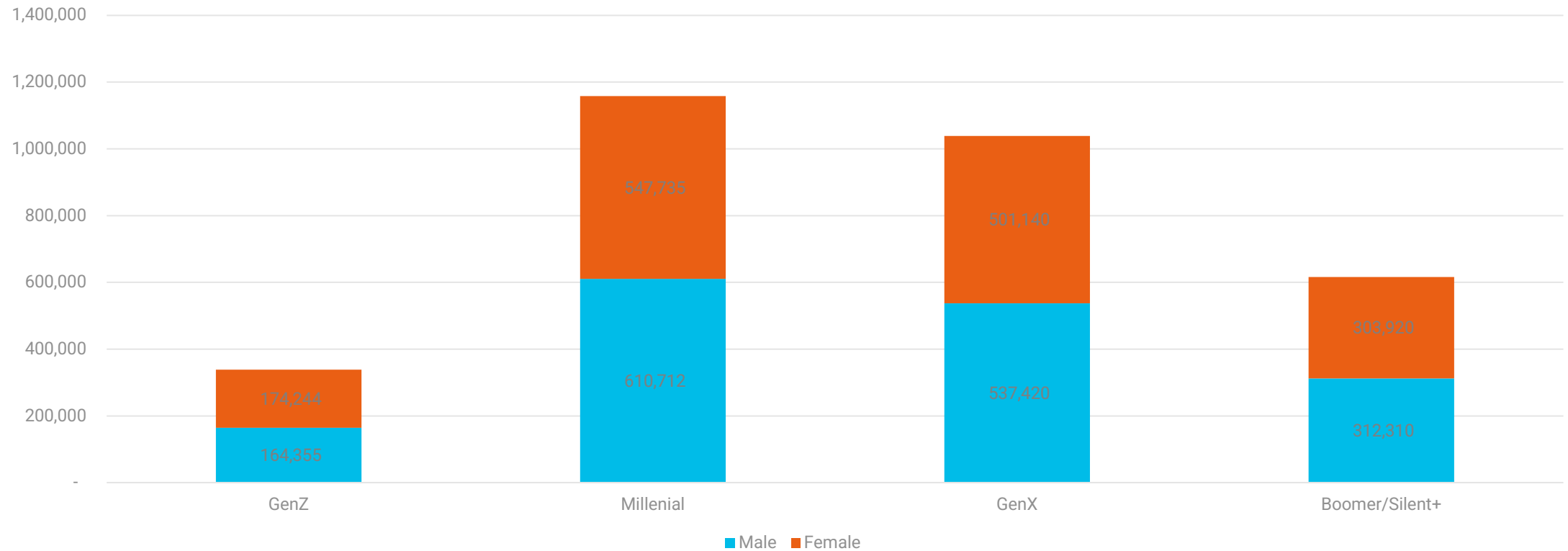
Washington's Workforce by Generation 2011 vs 2021

source: US Census



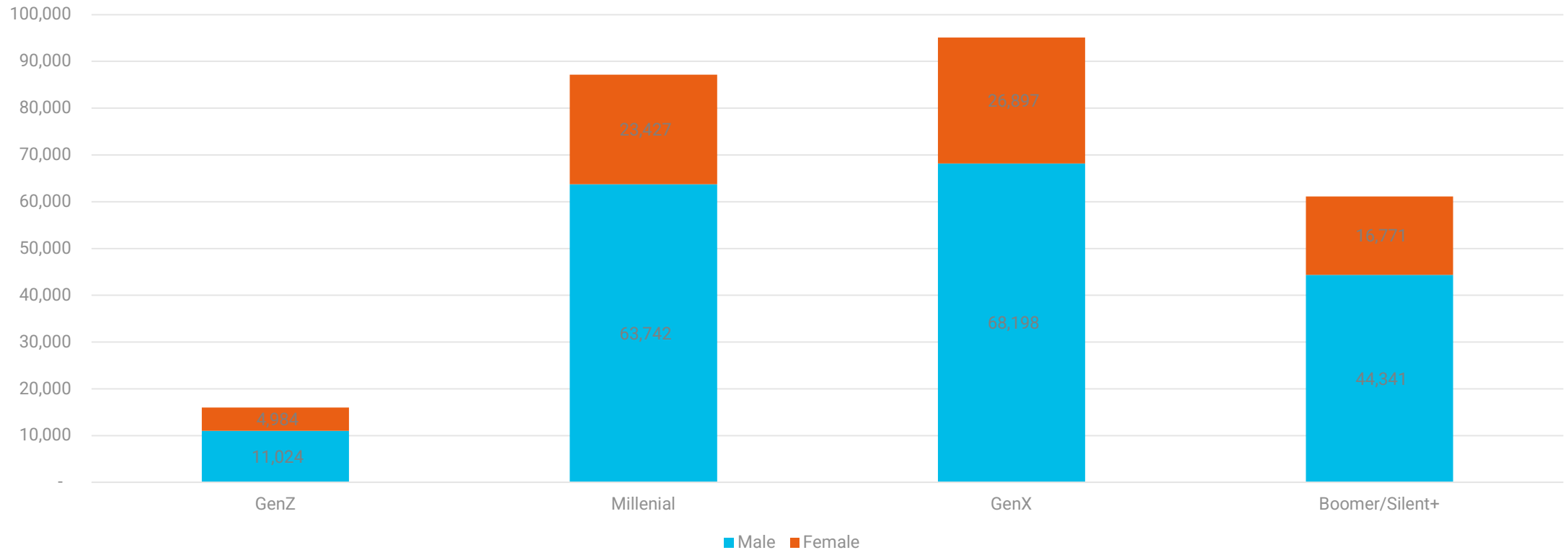
Washington State: 2021 Workforce by Generation and Gender

2021 Washington Workforce by Generation and Gender
Source: US Census



Washington State: 2021 Manufacturing Workforce by Generation and Gender

2021 Washington Manufacturing Workforce by Generation and Gender
Source: US Census

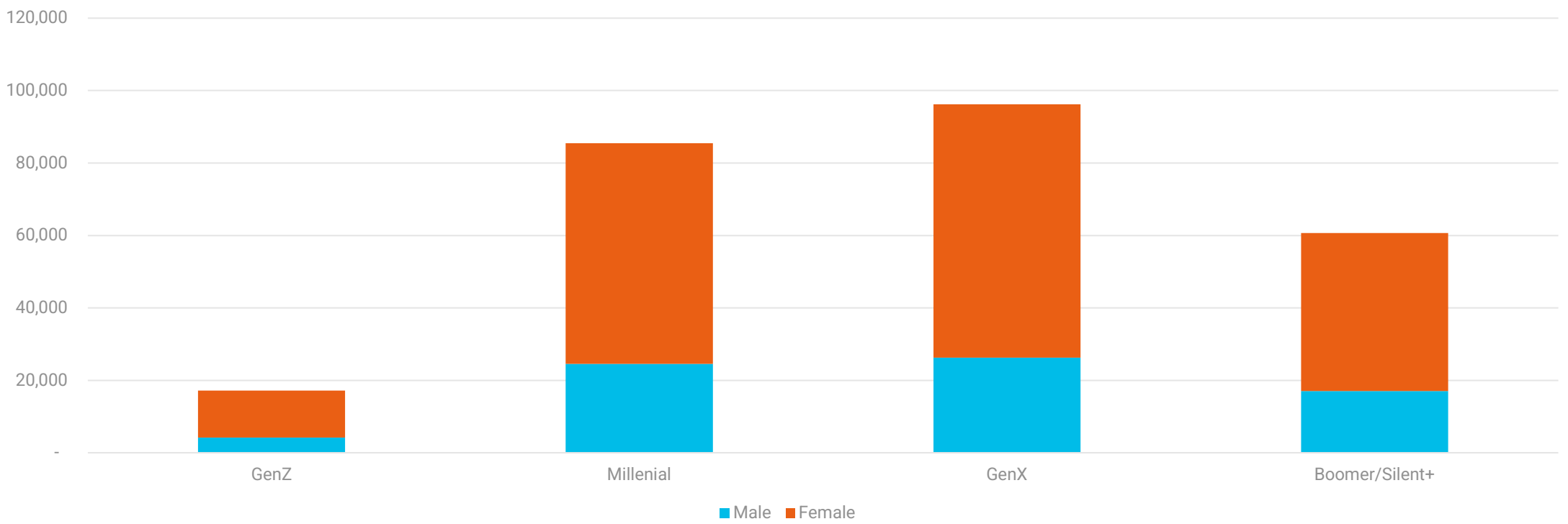


Manufacturing Jobs in 2021

- About 260,000 manufacturing jobs in 2021
- By 2031 our goal is about a 520,000 manufacturing jobs
- This is a net increase of 260,000 jobs (easy math but hard to accomplish when workforce shortages abound)
- In 2018, the average salary for this sector was \$93,000/year
- **SHB 1170 creates a Manufacturing Council (equal Labor and Business representation) with the goal of doubling manufacturing in the next decade**

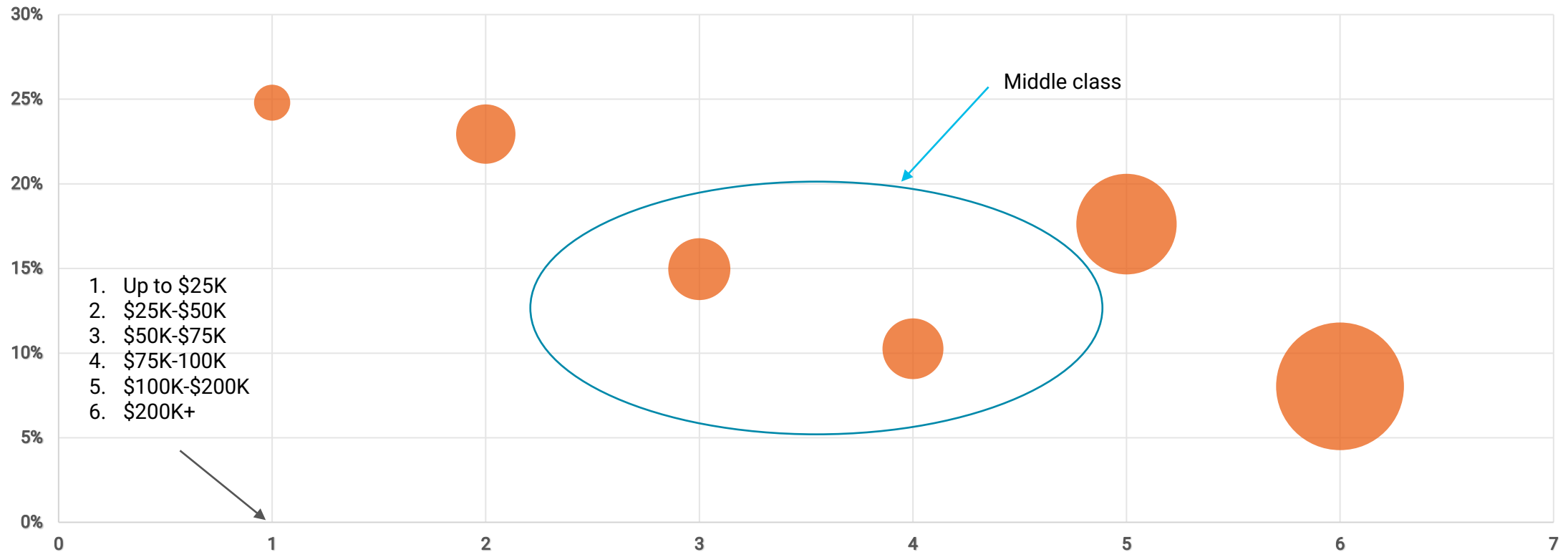
What would it take to double manufacturing jobs *and* reach gender equity in manufacturing job over the next ten years?

GROWTH ESTIMATES: Double Manufacturing Proportionally in Washington over Next Decade with Equal Representation of Men and Women within Generations
Source: US Census



Increasing manufacturing jobs provides a much-needed regeneration of the middle class

2019 WASHINGTON Tax Returns by Income Level
Source: IRS



Where will the growth in manufacturing come from?

- Small and medium sized manufacturers
- New, innovative industries, especially around clean manufacturing
- Existing manufacturers wanting to increase production
- Will require a significantly larger workforce via incumbent worker training, existing training and education programs, including apprenticeships, and new ways of getting workers (labor) and employers ready for a new generation, technology, etc.

Thank you!

Glenn Blackmon

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