

# ARROMARK

## BRAKE CALIPER PAINT MARKERS™

**THE FIRST DOWN PRIMER** IS APPLIED TO THE BARE METAL. USING LIGHT STROKES, EVENLY PAINT THE CALIPER. TYPICALLY, WAIT FOR PRIMER TO BE DRY TO TOUCH BEFORE APPLYING A SECOND, LIGHT COAT. THE PRIMER MUST DRY BEFORE APPLYING THE PAINT. IN ALL CASES, USE THE DETAIL PEN FOR HARD TO REACH PLACES.

**THE SECOND DOWN PAINT** IS APPLIED ON TOP OF THE DRIED PRIMER. THE COLOR DEVELOPS BY THE AMOUNT OF COATS APPLIED. THREE OR MORE COATS WILL DEVELOP THE COLOR. ALLOWING 10-MINUTE DRYING TIMES BETWEEN EACH COAT. THE PAINT MUST BE DRY TO TOUCH BEFORE APPLYING THE NEXT COAT. ALWAYS KEEP THE TIP SATURATED AND APPLY SOFTLY SO AS NOT TO DRAG. ALWAYS USE STRAIGHT STROKES. USE THE DETAIL PEN FOR HARD TO REACH AREAS. IF POSSIBLE, ALTERNATE BETWEEN TWO CALIPERS SO AS TO ALLOW FOR DRYING TIME.

**THE THIRD DOWN GLOSS CLEAR** SEALS AND PROTECTS THE PAINTED SURFACE. APPLY ONLY AFTER A MINIMUM OF 40 MINUTES AND THE PAINT IS DRY TO TOUCH. APPLY THE GLOSS CLEAR LIGHTLY. USE SOFT EVEN STROKES SO AS NOT TO DISTURB THE PAINT. APPLY THREE COATS ALLOWING EACH TO DRY BEFORE APPLYING THE NEXT COAT. THE PAINT IS STILL SOFT, SO USE CAUTION WHEN MOUNTING THE RIMS.

### STEP 5. SPECIAL TIPS AND CAUTIONS

1. THE PAINT DRIES IN 8 HOURS AND HARDEN IN 24 HOURS. AVOID MOISTURE AND DIRT FOR THE FIRST 24 HOURS. DO NOT USE ANY WHEEL CLEANERS OR DETERGENTS DIRECTLY ON THE CALIPERS FOR THE FIRST 7 DAYS.
2. FOR CLEANING, USE WHEEL CLEANER WITH WATER AND A SOFT SPONGE OR CLOTH IF NECESSARY. DO NOT BRUSH OR SCRUB, OR THE PAINT WILL SCRATCH. DO NOT ALLOW WHEEL CLEANERS TO DRY UP ON THE CALIPERS. APPLY AND RINSE.



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