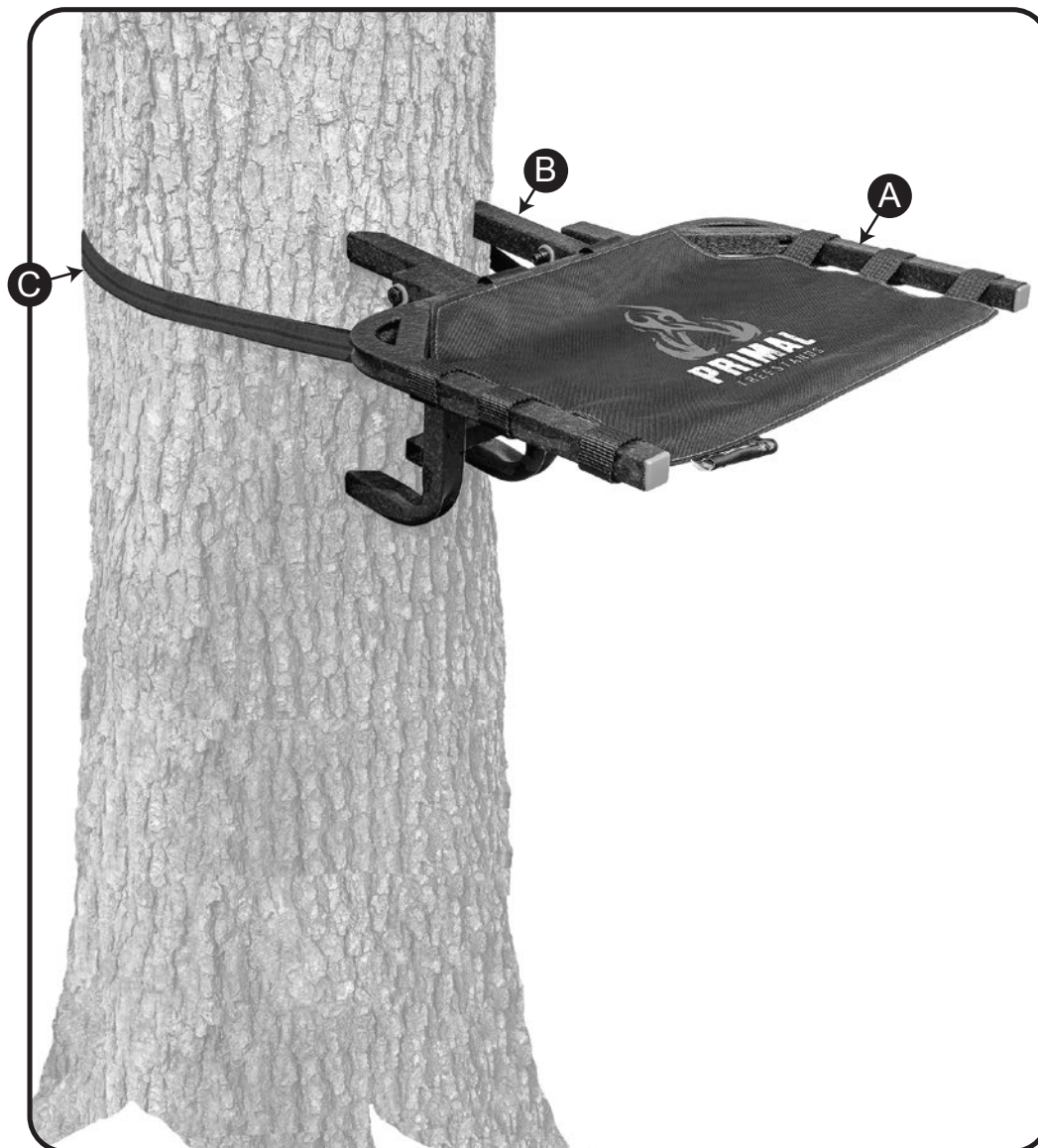


## Traveler Strap Seat

**MODEL: PTSS-203**

- Always Wear a Safety Harness with this Product
- Practice Using at Ground Level
- Weight Limit: 300 lbs.
- Tree Size: 9"-18" diameter



Thank you  
very much  
for choosing



We appreciate  
your business!



### **WARNING**

**SAFETY MUST BE YOUR FIRST PRIORITY WITH THIS PRODUCT**

Every year serious injury or death can occur from hunting related accidents. To ensure your safety, please completely read and follow this safety manual and all warning labels before assembling, installing or utilizing this product.

Do not use this product before fully understanding all safety warnings and instructions. If you have questions, are unsure about any information or need additional information concerning your product, contact our customer service department at 1-866-972-6168 or visit [www.Primaltreestands.Com](http://www.Primaltreestands.Com). Keep and maintain this safety and instruction manual in a safe location for future reference.



# Traveler Strap Seat

## MODEL: PTSS-203

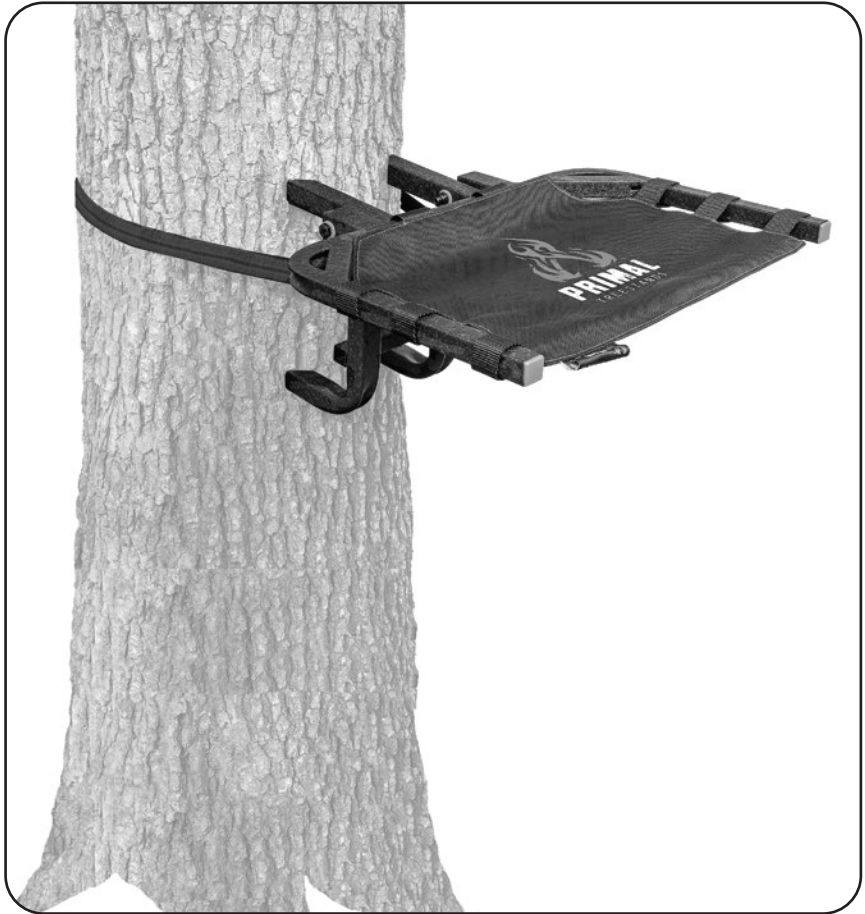
- Always Wear a Safety Harness with this Product
- Practice Using at Ground Level
- Weight Limit: 300 lbs.
- Tree Size: 9"-18" dia.

### PARTS LIST

- A** 1 Seat..... Part # PS-203
- B** 1 Tree Bracket..... Part # PTB-203
- C** 1 Cinch Buckle Strap ..... Part # PTB-203

### HARDWARE BOX P/N PV203H

- (48) 1 M8 x 45mm Bolts.....Part # 1260 w/3 washers
- (75) 2 M8 x 75mm Bolts.....Part # 1875B w/ bushings



**A** Seat (1)



**B** Tree Bracket (1)



**C** Cinch Buckle Strap (1)

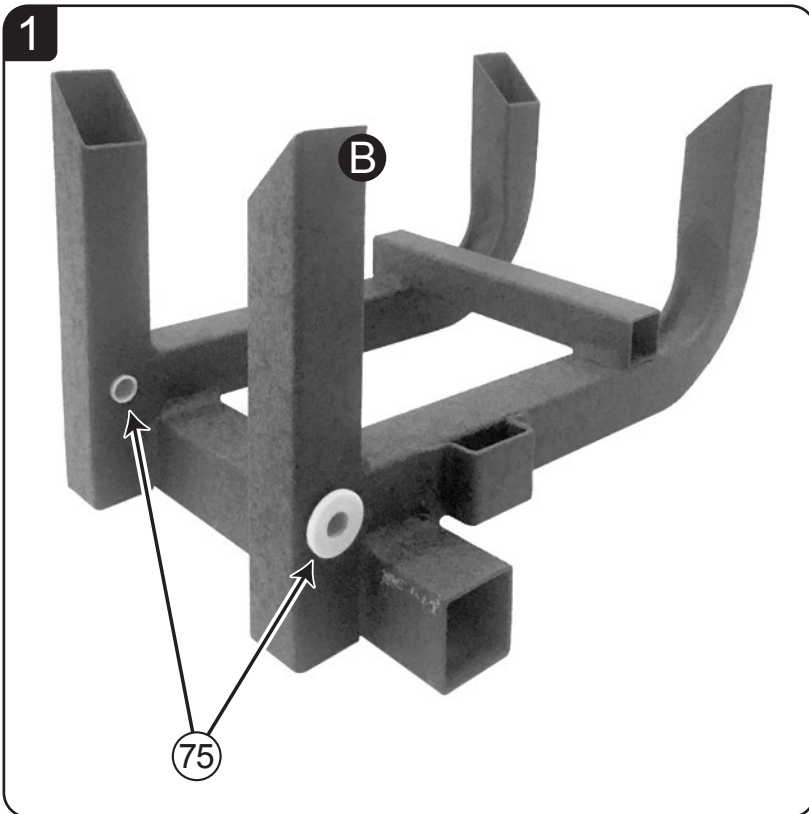


**Tools Required**  
Adjustable Wrench



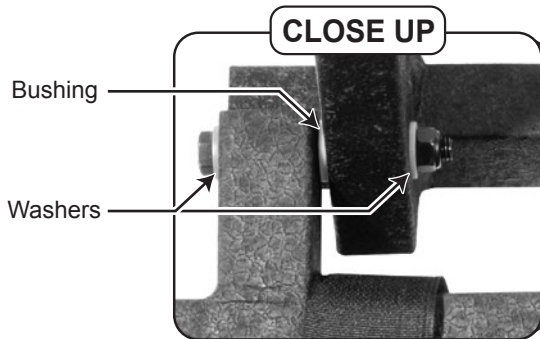
### **⚠ WARNING**

This product is not intended to be used above ground level. This is not a climbing device. Failure to follow this warning could result in serious injury or even death.

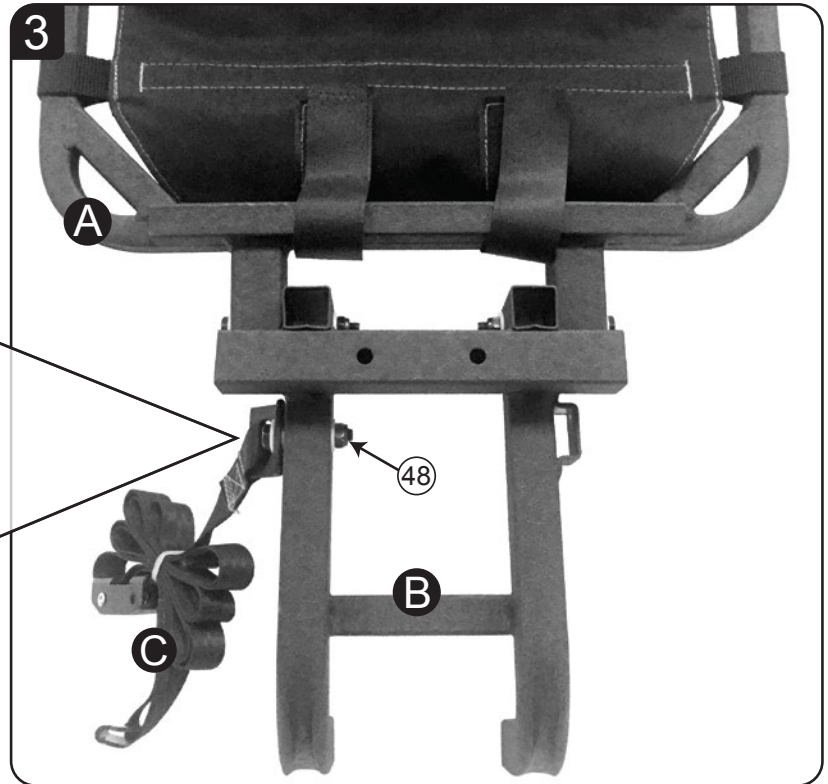
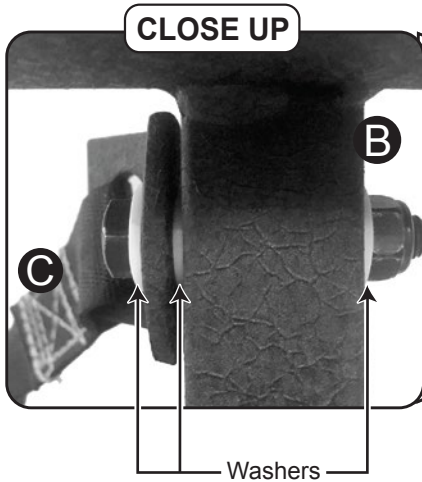


1 Place Tree Bracket **B** so the feet are facing up and the rear of the bracket is facing you. Insert the **Bushings** from the **M8 x 75mm Bolts with Bushings** (75) into the holes on the upright feet.

2 Lay Seat **A** top side up and align the holes on the back of the Seat **A** with the holes with Bushings on the Tree Bracket **B** and insert the **M8 x 75mm Bolts with Bushings** (75) (1 on each side).



**3** Flip entire assembly over so the feet of the Tree Bracket **B** are facing down. Attach the Cinch Buckle Strap **C** to the Tree Bracket **B** using **1 - 8 x 45mm Bolts with 3 Washers (48)** into the middle hole on the left side of the Tree Bracket **B**.



**4** Wrap Cinch buckle Strap around tree and secure hook end of strap into tree brace. Tighten strap by pulling the tag end of strap until Seat is tight to the tree. Use Strap Seat at ground level only.

**WARNING: This product is not intended to be used above ground level. This is not a climbing device.**