



Stephenson

Environmental Management Australia

Peter W Stephenson & Associates Pty Ltd
ACN 002 600 526 (Incorporated in NSW)
ABN 75 002 600 526

52A Hampstead Road
Auburn NSW 2144 Australia
Tel: (02) 9737 9991

E-Mail: info@stephensonenv.com.au

EMISSION TEST REPORT (ETR) No. 6098

COMPLIANCE EMISSION SURVEY - EPL 5803 – WINTER 2019

BATTERY ENERGY POWER SOLUTIONS PTY LTD

96 FAIRFIELD STREET, FAIRFIELD, NSW

PROJECT No.: 6098/S25366/19

DATE OF SURVEY: 6 AUGUST 2019

DATE OF ISSUE: 27 AUGUST 2019



NATA accredited laboratory number 15043.

Accredited for Compliance with ISO/IEC 17025 - Testing

SUMMARY OF EMISSION TEST RESULTS – 6 AUGUST 2019

Parameter	Unit	Location	EPL 5803 Point 1 100 Percentile Concentration Limit
		Battery Fabrication Baghouse	
Stack Temperature	°C	15	--
Velocity	m/s	4.8	--
Volumetric Flow	m ³ /s	0.61	--
Moisture	%	0.4	--
Molecular Weight Dry Stack Gas	g/g mole	28.8	--
Gas Density	kg/m ³	1.29	--
Stack pressure	kPa	102.1	--
Oxygen	%	20.9	--
Cadmium (Cd)	mg/m ³	< 0.00009	--
Lead (Pb)	mg/m ³	0.00186	--
Type I & II Substances in Aggregate	mg/m ³	0.01	10
Total Solid Particulates	mg/m ³	<0.09	250

Key:

°C	=	degrees Celsius
m/s	=	metres per second
m ³ /s	=	dry cubic metre per second 0°C and 101.3 kilopascals (kPa)
g/g mole	=	grams per gram mole
kg/m ³	=	Kilograms per cubic metre
kPa	=	Kilo Pascals
%	=	percentage
mg/m ³	=	milligrams per cubic metre at 0°C and 101.3 kilopascals (kPa)
--	=	not specified
<	=	less than the limit of detection for the analytical method

DETAILED EMISSION TEST RESULTS – TSP AND METALS

Emission Test Results	TSP	Metals - Type I & II
Project Number	6098	6098
Project Name	Battery Energy Power Solutions	Battery Energy Power Solutions
Test Location	Battery Fabrication Baghouse	Battery Fabrication Baghouse
Date	6 August 2019	6 August 2019
RUN	1	1
Sample Start Time (hrs)	9:24	9:24
Sample Finish Time (hrs)	10:44	10:44
Sample Location (Inlet/Exhaust)	Exhaust	Exhaust
Stack Temperature (°C)	15	15
Stack Cross-Sectional area (m ²)	0.135	0.135
Average Stack Gas Velocity (m/s)	4.8	4.8
Actual Gas Flow Volume (am ³ /min)	39	39
Total Normal Gas Flow Volume (m ³ /min)	37	37
Total Normal Gas Flow Volume (m ³ /sec)	0.61	0.61
Total Stack Pressure (kPa)	102.1	102.1
Analysis	TSP	Metals
Method	TM-15	TM-12,13,14 (USEPA M29)
SEMA Lab Number	727602	727603
Mass In Sample (mg)	< 0.1	0.01
Air Volume Sampled (am ³)	1.114	1.115
Normal Sample Volume (m ³)	1.08	1.08
Concentration at Stack O₂ (mg/m³)	< 0.09	0.01
EPL 5803 Concentration Limit (mg/m³)	250	10
Mass Emission Rate (g/s)	<0.00006	0.0000064
Moisture Content (% by volume)	0.35	0.57
Molecular Weight Dry Stack Gas (g/g-mole)	28.8	28.8
Dry Gas Density (kg/m ³)	1.29	1.29
Isokinetic Sampling Rate (%)	101	98.8
Sample Storage Period	3 months	Consumed in Analysis
Sampling Performed by	JW, PWS	JW, PWS
Sample Analysed by (Laboratory)	SEMA	Envirolab
Calculations Entered by	JW	JW
Calculations Checked by	PWS	PWS

Abbreviations of Personnel

PWS = Peter W Stephenson
 JW = Jay Weber

ESTIMATED UNCERTAINTY OF MEASUREMENT

Pollutant	Methods	Uncertainty
Metals	NSW TM-12,13 & 14, USEPA 29	100% (50-200%)
Moisture	AS4323.2, NSW TM-22, USEPA 4	25%
Oxygen	NSW TM-24, USEPA 3A	1% actual
Particulate > 20 mg/m ³	NSW TM-15, AS4323.2	15%
Particulate < 20 mg/m ³	NSW TM-15, AS4323.2	50%
Velocity	AS4323.1, NSW TM-2, USEPA 2	5%

Key:

Unless otherwise indicated the uncertainties quoted have been determined @ 95% level of Confidence level (i.e. by multiplying the repeatability standard deviation by a co-efficient equal to 1.96) (Source - Measurement Uncertainty)

Sources: *Measurement Uncertainty – implications for the enforcement of emission limits* by Maciek Lewandowski (Environment Agency) & Michael Woodfield (AEAT) UK

Technical Guidance Note (Monitoring) M2 Monitoring of stack emissions to air Environment Agency Version 3.1 June 2005.

Note: ISO 9096 is for 20-1000 mg/m³ which AS4323.2 is based on.

Note DSEN 13284-1 testing for < 5 mg/m³ correlates to 5 mg/m³ with most quoted uncertainties of ± 5.3 mg/m³ @ 6.4 mg/m³. From Clean Air Engineering in the United States the lowest practical limit of USEPA M5 is 5 mg/m³ under lab conditions.