

# HeatMax™ Large Area Mixer

## 33058



### Boxed set pre-assembled for immediate installation, including:

- Thermostatic mixing valve adjustable from 20°C to 55°C
- Temperature gauge measuring mixed water temperature
- Wilo Yonos Para RS25/6-RKA pump
- 1" M swivel joints for fast connection to 1" F manifold tapings
- All nickel plated for improved appearance
- Built-in non-return valve in flow elbow to allow simple system filling when commissioning
- 1" M close coupled flow and return connections
- Suitable for any manifold with connections on 210mm centres
- Valve body kvs 3.4

## 1. General

1.1 The HeatMax™ large area mixer has been designed for control of flow and water temperature in an underfloor heating system. It is pre-assembled and tested to ensure that it can be fitted with the minimum of on-site labour and commissioned immediately once fitted.

1.2 It is designed to connect to the left hand side of a manifold with 225mm between the centres of the flow and return arms. The control group can also be altered to fit to the right hand side of a manifold simply by turning the control group elbows through 180 degrees using the union fittings at the top and bottom of the pump. The pump motor may need to be rotated through 180 degrees to minimise the space occupied by the control group.

## 2. Connections & Dimensions

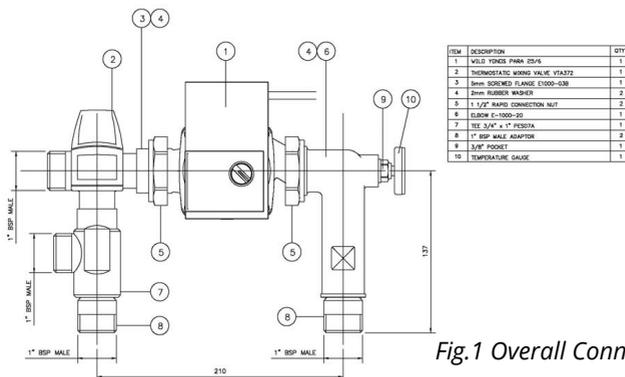


Fig.1 Overall Connections and Dimensions

## 3. Technical Data

Maximum static pressure	10 bar
Maximum differential pressure	3 bar
Maximum temperature	95°C
Operating temperature Range	Adjustable between 20°C and 55°C
Inlet connections	2 x 1" M (G1)
Outlet connections	2 x 1" M (G1) swivel joint
Overall dimensions mm	311h x 191w x 133h
Kvs	3.4

## 4. Installation

4.1 Carefully remove from the packaging and check to ensure that all components are in place and that there is no damage to them.

4.2 The pump mixer is supplied for connection to the left hand side of the manifold but can be altered very simply for connection to the right hand side.

Rotating the upper and lower elbows through 180 degrees using the pump union nuts.

4.3 Using a 5mm hexagonal key, remove the four motor retaining screws, rotate the motor 180 degrees and resecure the screws.

4.4 With the motor re-positioned, rotate the pump so that the motor sits again between the upper and lower elbows.

4.5 The mixer assembly can be attached to the manifold either before or after the manifold is secured to the wall. Using the dimensions shown in Figs. 1, ensure that there is sufficient space for installation and maintenance at the intended position for the control group.

4.6 A swivel joint is fitted to each side of the control group for connecting to the 1" F manifold tappings. The inlet tee swivel joint should be connected to the return rail and the outlet elbow swivel joint to the flow rail of the manifold. Carefully offer up and screw the swivel joint threads evenly into the manifold using a 37mm A/F spanner: the use of a 31mm A/F spanner will also ensure that the connection to the pump mixer is kept tight. The joints use o-ring seals and care should be taken not to over-tighten them.

4.7 Once connected, finish securing the manifold and large area mixer to the wall if not already completed.

4.8 The primary flow and return pipework can now be connected to the 2 x 1" M connections facing downwards. The flow connection is at the left hand side and the return connection is at the right. It is recommended that ball valves are used to isolate this pipework where it is connected to the pump mixer.

## 5. Commissioning

5.1 Filling the UFH system - The built-in non-return valve in the flow elbow allows you to fill the circuits from the upper flow rail drain and fill valve only.

Be aware that you cannot get the benefit of this feature when filling via the primary flow and return connections or the lower manifold rail drain and fill valve.

5.2 The HeatMax™ Large Area Mixer, manifold and underfloor circuits can now be filled and commissioned in accordance with the manifold instructions. Prior to filling, a final check of all joints should be made to ensure no connections have loosened during transit.

5.3 The pump is supplied with a pre-connected 1m long 3-core lead assembly ready for connection to the electrical controls system. Ensure that the pump is filled and vented, operate the controls system to call for heat then select the desired pump setting.

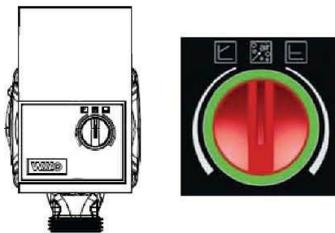


Fig. 6 Yonos Para control panel and operating dial

The control panel is at the front of the pump. It has one dial with 3 operating modes, see above. The “POWER ON” light field around the dial shows that the mains supply has been switched on.

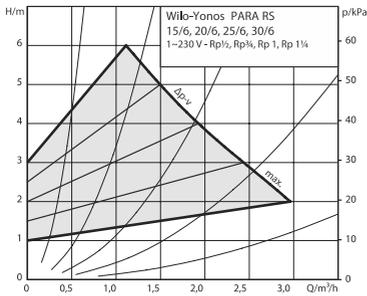


Fig. 7  $\Delta p$ -c, constant differential pressure

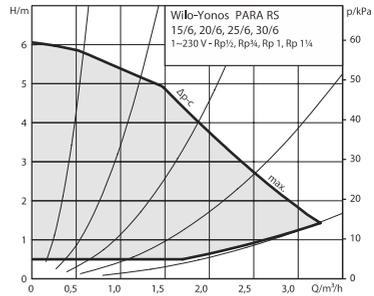


Fig. 8  $\Delta p$ -v, variable differential pressure

### Setting the control mode

To select the control mode symbol and set the desired delivery head, turn the operating knob to the required mode as described below. The maximum setting is obtained by rotating fully either clockwise or anti-clockwise until the dial stops



**Variable differential pressure ( $\Delta p$ -v):** The knob for the control mode  $\Delta p$ -v is set on the left of the middle position. The differential-pressure setpoint H is increased linearly over the permitted volume flow range between  $\frac{1}{2}H$  and H. The differential pressure generated by the pump is adjusted to the corresponding differential-pressure setpoint. See Fig. 7 above



**Constant differential pressure ( $\Delta p$ -c):** The knob for the control mode  $\Delta p$ -c is set on the right of the middle position. The differential-pressure setpoint H is kept constant over the permitted volume flow range at the set differential-pressure setpoint up to the maximum pump curve. his control mode is recommended for underfloor-heating circuits. See Fig. 8 above



**Venting function:** The middle position as shown above is for the venting function. By turning the operating knob to the symbol for venting the venting function is activated after 3 seconds. The venting function lasts 10 minutes and is indicated with quick green LED blinking. Noises may be heard when the venting function is running. The process can be stopped if desired by turning the knob away from the venting function. After 10 minutes, the pump stops and goes automatically to  $\Delta p$ -c mode, maximum setting.

6.4 Once the system has been filled and pressure tested, the mixed flow temperature must be adjusted to the correct level for the system design. To achieve this the thermostatic mixing valve can be adjusted between 35°C and 60°C as shown in Fig 10 below. Allow sufficient time for the temperature to stabilise then check this using a temperature measuring device on the mixed outlet.

Setting Number	1	2	3	4	5	6
Temperature °C	20	27	34	41	48	55

Fig. 10 Choose the setting number to give the correct temperature for your system. The setting numbers are a guide only and should be checked against the fitted temperature gauge.

## Want more information?

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