



SERIES 55

DOUBLE HUNG & FIXED PICTURE WINDOW HORIZONTAL & VERTICAL MULLING INSTRUCTIONS

Step 1. Remove nailing fin and J-channel on the sides of the windows that will be connected to the mull by first scoring the fin with a sharp object then peeling away as shown in figure A. Repeat on J-channel.

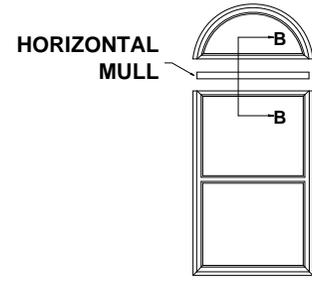
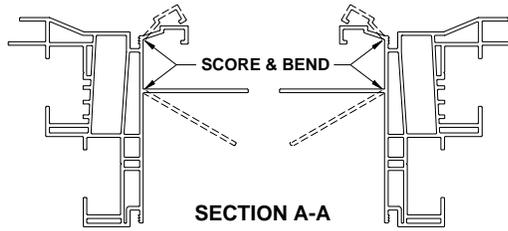
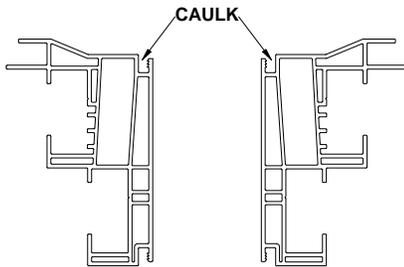


FIG. A



Step 2. Working from the exterior of the windows, apply clear silicone caulking down entire length of the two grooves of the window frames as shown in figure B.

FIG. B

Step 3. Position one mull between the two windows aligning the mull locking legs with the grooves of the window frames. (see figure C). Apply inward pressure against the mull until it is seated into the grooves. Leave a 1/16" gap at each end of the mull.

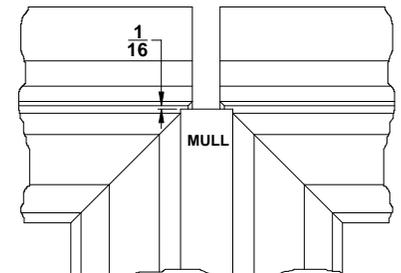
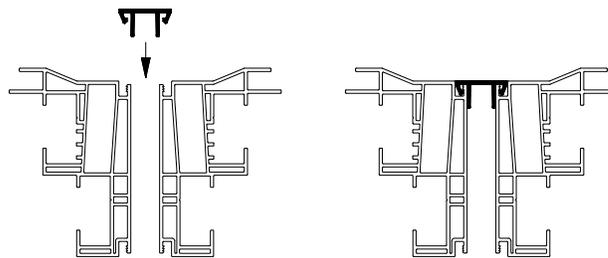


FIG. C

Step 4: Snap the j-channel clip into position as shown in figure D. If necessary, clean weld flashing so that clip seats properly. Repeat at opposite end of mull.

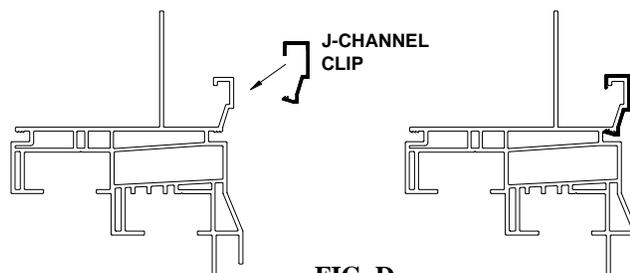


FIG. D

Step 5: Place aluminum reinforcing bar into mull as shown in figure E. Repeat step 3 on interior side of windows.

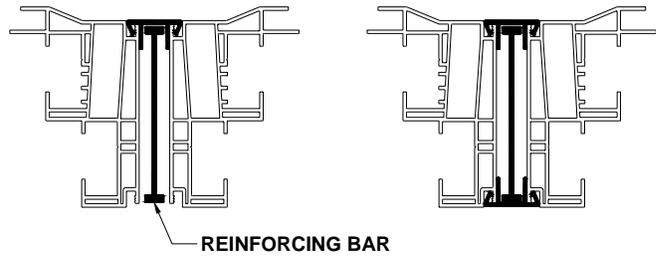


FIG. E

Step 6: Apply clear silicone caulking at the end of the mull completely sealing off openings. Snap the fin clip into position as shown in figure F. If necessary, clean weld flashing so that clip seats properly. Repeat at opposite end of mull.

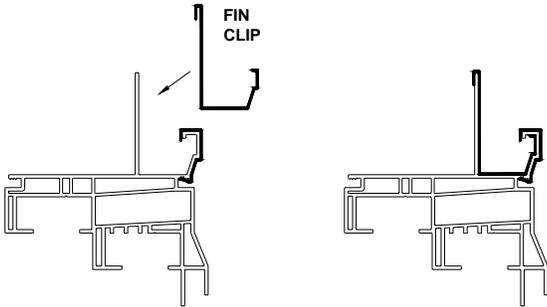


FIG. F

Step 7:
FOR WINDOWS OVER 4 FEET IN HEIGHT
WHEN MULLING DOUBLE HUNG BESIDE DOUBLE HUNG:

Raise lower sash of either double hung to a completely open position. At approximately 2" below the bottom of the sash, install a #8 x 1 1/4" screw as shown in figure G. Drill a 3/32" diameter pilot hole if needed. Remove the lower vent stop and repeat this procedure at approximately 5" above the frame sill. Replace vent stop, close and lock sash. Repeat procedure on opposite window making sure screws are approximately 1" lower than previous screws.

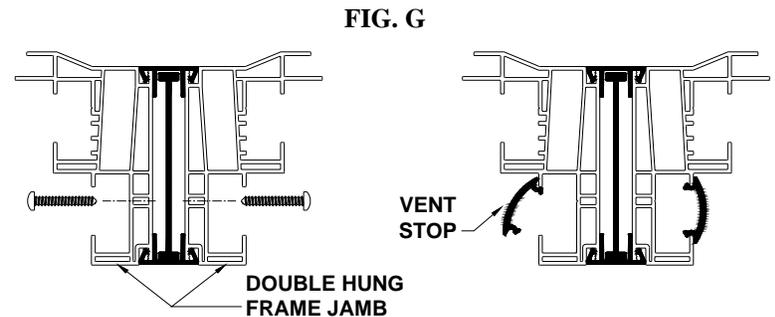


FIG. G

WHEN MULLING DOUBLE HUNG BESIDE FIXED WINDOW:

Raise sash of double hung to a completely open position. At approximately 2" below the bottom of the sash, install a #8 x 1 1/4" screw as shown in figure H. Drill a 3/32" diameter pilot hole if needed. Remove the lower vent stop and repeat this procedure at approximately 5" above the frame sill. Replace vent stop, close and lock sash.

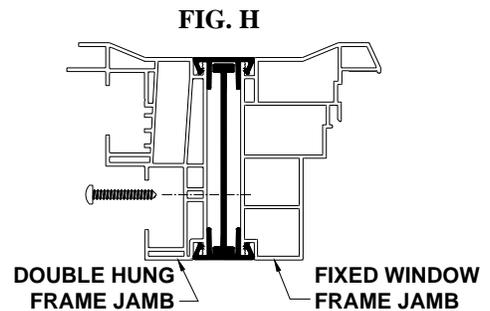


FIG. H

FOR WINDOWS OVER 3 FEET IN WIDTH
WHEN MULLING FIXED WINDOW OVER DOUBLE HUNG:

At approximate center of double hung frame head, install a #8 x 1 1/4" screw. Drill a 3/32" pilot hole if needed. See figure I.

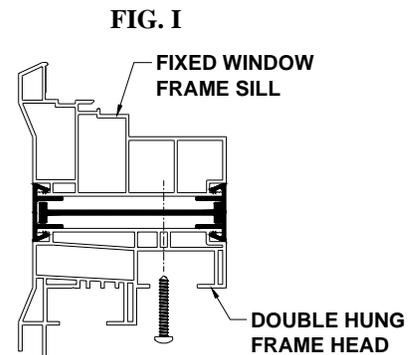


FIG. I

NOTE: If mulling fixed window beside fixed window or fixed window over fixed window, purchase (2) #8 x 1 1/2" pan head sheet metal screws. Secure (1) screw at approximate center of frame. Repeat on opposite window.

